

# Enersine Pro Wall Mount Active Harmonic Filter User's Manual

No. 192321852066004





# **CONTENTS**

Model Number Description	
Preface	2
Safety Instructions	3
1. Function and Operating Principles	
1-1. Functional Features	
1-2. Major Components	
1-3. General Characteristics and Specifications	
1-3-1. General Characteristics	
1-3-2. Electrical Specification	<i>6</i>
1-3-3. LED Control Panel Specification	8
1-3-4. 7" LCD Touch Screen Control Panel Specification	8
1-4. Compensation Ability	9
1-5. Capacity Selection	9
2. Function Description	10
2-1. Master Unit	10
2-1-1. Control Panel	11
2-1-1-1. LED Control Panel	11
2-1-1-2. LCD Touch Screen Control Panel	18
2-1-2. Power Source Input	22
2-1-3. CT Connection Input	22
2-1-4. Communication Interface	23
2-1-5. Cooling Fan	23
2-2. Slave Unit	24
2-2-1. Power Source Input	25
2-2-2. Control and Display interface	
2-2-3. Cooling Fan	26
3. LCD Touch Screen Operation	27
3-1. Main Screen	28
3-2. Information	30
3-2-1. Identification	30
3-2-2. Event Log	31
3-2-3. Configuration	32
3-2-3-1. Compensation Settings	32



3-2-3-2. Harmonic Selection	33
3-2-3-3. Compensation Logic Control	34
3-2-3-4. System Settings	35
3-2-3-5. Contact Settings	36
3-2-3-6. Compensation Scheduling	37
3-2-4. Parallel Information	40
3-3. Meter	42
3-3-1. Parameter	42
3-3-2. Waveform	44
3-3-3. Spectrum	44
3-4. Control	45
3-4-1. Date and Time Update	45
3-4-2. Communication Setting	46
3-4-3. Change Password	47
3-4-4. Search Filter	48
3-4-5. Store All Information	48
3-4-6. Parameter Record	50
3-4-7. Language	51
3-4-8. Screen Timeout	51
3-4-9. Buzzer	52
Installation and Wiring	53
4-1. Installation Environment	53
4-2. General Requirement for Ventilation and Maintenance	53
4-3. Installation	54
4-3-1. For One Master	54
4-3-2. For One Master and N Units Slave	53
4-3-3. For N Units Master	56
4-3-4. IP31 Cover Plate	59
4-4. Wiring and Cables	61
4-4-1. CT Wiring	61
4-4-1-1. External CT Installation	62
4-4-1-2. Parallel CT Installation	65
4-4-2. Wiring specifications	67
1.5 External Views and Dimensions	68





## **ILLUSTRATION CONTENTS**

Figure 1-1 <i>Enersine Pro</i> Major Components Block Diagram	5
Figure 2-1 Master External Interfaces	10
Figure 2-2 LED Control Panel External Features	11
Table 2-1 Status Indicators on the LED Control Panel	12
Table 2-2 Alarm Indicators on the LED Control Panel	12
Table 2-3 The Default Definition of the Output Dry Contacts	14
Figure 2-3 Input Contact Connections for Mode 0	15
Figure 2-4 Operation in Mode 0	15
Figure 2-5 Input Contact Connections for Mode 1	15
Figure 2-6 Operation in Mode 1	15
Figure 2-7 LED Control Panel Dimensions Diagram	17
Figure 2-8 LCD Touch Screen Control Panel External Features	18
Table 2-4 Description of Status Indicators of LCD Touch Screen Control Panel	19
Figure 2-9 LCD Touch Screen Control Panel Dimensions Diagram	21
Figure 2-10 Power Source Input of the Master	22
Figure 2-11 CT Connection Terminal	22
Figure 2-12 Communication Interface	23
Figure 2-13 EPO Switch	22
Figure 2-14 Recommended Layout of Communication Cable	22
Figure 2-15 Slave External Interfaces	24
Figure 2-16 Control and Display Interface	25
Table 2-5 Description of the Keys on the Interface	26
Table 2-6 Status Indicators on the Interface	26
Figure 3-1 LCD Touch Screen Functions, Block Diagram	27
Table 3-1 Event List	36
Table 4-1 Recommended CT Cable Size	61
Table 4-2 Recommended CT Specification	61

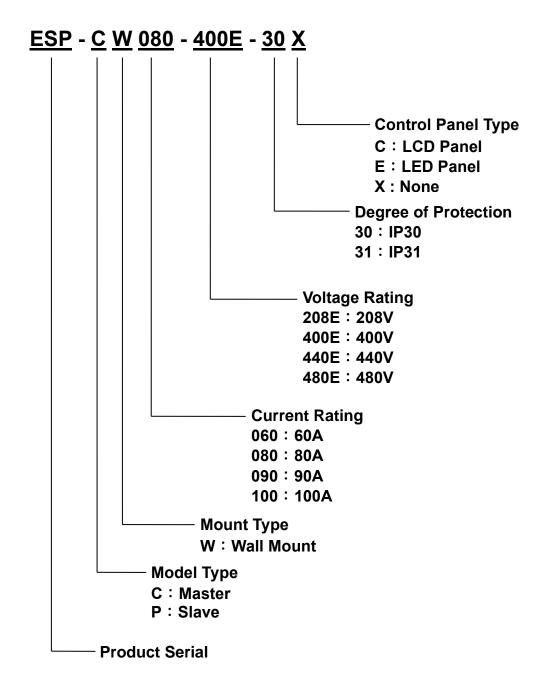


Figure 4-1 Two External CTs Installed at Source Side	62
Figure 4-2 Two External CTs Installed at Load Side	63
Figure 4-3 Three External CTs Installed at Source Side	63
Figure 4-4 Three External CTs Installed at Load Side	64
Figure 4-5 External CTs Connection for Parallel	64
Figure 4-6 Parallel CTs Installation and Connections	66
Figure 4-7 Terminal outer dimension	67
Table 4-3 Recommended Power Cable Size	67
Figure 4-8 Dimensions of the IP30 Master	68
Figure 4-9 Dimensions of the IP30 Slave	69
Figure 4-10 Dimensions of the IP31 Master	70
Figure 4-11 Dimensions of the IP31 Slave	71



# **Model Number Description**

This manual describes the following equipment:



No. 192321852066004





## **Preface**

We thank you for the trust in selecting our **Enersine Pro** Active Harmonic Filter.

Our equipment complies with EN 50178 standard in accordance to Low Voltage Directive 73/23/EC and is authorize to use the CE marking.



The purpose of this manual is to introduce the operating principles of the **Enersine Pro** Active Harmonic Filter and to provide instructions for its safe operation. The manual also provides troubleshooting assistance should an abnormal message or behavior occur.

Should an abnormal message not covered in this manual appear, please contact your local authorized service agent for troubleshooting and repair.

All of the installation, operation, and maintenance of this device must be performed by authorized and qualified technicians who are familiar with this manual.



## **Safety Instructions**

While the **Enersine Pro (Enersine)** Active Harmonic Filter is undergoing installation, operation, maintenance, or calibration, you are reminded of the following safety instructions:

- (1) The **Enersine** is connected to hazardous high voltage. Death can result if the device is not installed properly.
- (2) The installation, calibration, and maintenance of the **Enersine** must be done by qualified technicians according to local and international installation standards.
- (3) A proper grounding of the **Enersine** must be double verified before the filter is powered on. Improper grounding can cause the device to work abnormally and also presents a potential electric shock hazard.
- (4) Before any maintenance work is performed make sure that the power switch is off for at least three minutes to allow the internal capacitors to totally discharge.
- (5) When routine maintenance is performed be sure to avoid potential electric shock hazards from the interior of the filter or energy storage components such as capacitors. Also, we recommend that you wear safety glasses.
- (6) Improper installation of the filter could increase harmonic currents and voltages, which can damage power systems or the load connected.
- (7) Improper operation can damage the internal components of the filter.
- (8) Improper procedure in breaking the circuit can damage the filter or introduce safety hazards.

The operation and maintenance of the filter must be performed by qualified technicians who are familiar with this user's manual.

When replacing any components be sure to proceed as indicated in this manual to avoid safety hazards.



## 1. Function and Operating Principles

## 1-1. Functional Features

The **Enersine** is a solid-state power converter which offers the following features under normal conditions:

- Eliminates harmonic currents generated by non-linear loads.
- Compensates reactive power for lagging or leading loads.

The **Enersine** is a harmonic current generator that creates opposite, phase-shifted harmonic currents of the same amplitude.

The benefits of the improved harmonic currents are:

- (1) No risk of harmonic resonance
- (2) Reduced voltage waveform distortion
- (3) Reduced voltage drops on transformers and cables
- (4) Reduced overheating of transformers and cables
- (5) Improved power factor

The **Enersine** is not recommended for use with loads that have a high current rise rate. Such a load, for example that of a rectifier with an extra-low inductance rating employing phase control, may cause the **Enersine** to shut down. If the **Enersine** is applied to such a load, we recommend installing a 3-5% reactor at the input side of the load to reduce the rise rate of the load input current.

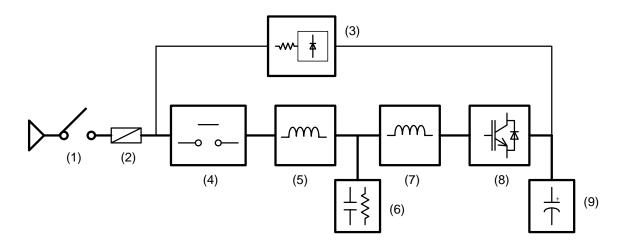
In certain applications where there are devices having similar characteristics, such as a load which generates high-frequency current, power factor correction capacitors, certain types of passive harmonic filters, etc., those devices may also affect the normal operation of the **Enersine** or cause it to shut down.



## 1-2. Major Components

**Enersine** provides 3 phase harmonic and reactive current compensations, and the main components of the filter are as following,

- 1 set of Electromagnetic Contactor and Soft-starting circuit. It helps to limit the amplitude of the inrush current when DC capacitor set is charging
- 1 set of Link Inductor. It is a power transmission interface between the IGBT power converter and the power system.
- 1 set of Ripple Current Filter module. Its main function is to absorb the high frequency ripple current and compensate specific amount of reactive power.
- 1 set of High Frequency Inductor-Capacitor module. It acts as the power transmission interface component between power converter and power system.
- 1 set of IGBT Power Converter module. This is to transform the harmonics energy from the connected power system and re-generate an equal but opposite phase shifted harmonic current back to the power system. This re-generated energy will cancel the harmonics produced by the power system.
- 1 set of DC Capacitor module which store energy taken from the power system before the IGBT Converter can use it to re-generate the opposite phase shifted compensating harmonic current.



- (1) Power Switch
- (2) Main Fuse
- (3) Soft-start Circuit
- (4) Electromagnetic Contactor
- (5) Link Inductor

- (6) Ripple Current Filter Module
- (7) High Frequency Inductor
- (8) IGBT Power Converter Module
- (9) DC Capacitor Module

Figure 1-1 Enersine Pro Major Components Block Diagram

## 1-3. General Characteristics and Specifications

#### 1-3-1. General Characteristics

Storage Temperature	-20°C ~ 70°C	
Operating Temperature	-10°C ~ 40°C without derating #1	
Relative Humidity	< 95%	
Operating Altitude	<1000 m without derating #2	
Reference Harmonic	EN 61000-3-4, IEEE 519-1992	
Standard	EN 01000-3-4, IEEE 319-1992	
Reference Design	EN60146	
Standard	EN00140	
Safety Standard	EN50178	
Floatromagnatic	EN61000-6-4, EN55011, CISPR11, IEC61000-3-11, IEC61000-	
Electromagnetic	3-12, EN61000-6-2, EN61000-4-2, EN61000-4-3, EN61000-4-	
Compatibility	4, EN61000-4-5, EN61000-4-6, EN61000-4-8, EN61000-4-34	

<sup>#1</sup> Above  $40^{\circ}$ C ( $104^{\circ}$ F), the maximum output current must be derated by 3.5% every additional  $1^{\circ}$ C ( $1.8^{\circ}$ F) up to  $50^{\circ}$ C ( $122^{\circ}$ F) maximum limit

## 1-3-2. Electrical Specification

Rated Current	60A 80A 90A 100A		100A	
Input Voltage	208 / 400 / 440V +15%, -20%			
input voltage		480 V +10	0%, -20%	
Phase/Wires		3 phase 4 win	res/3wires <sup>#1</sup>	
Frequency		$50/60~\mathrm{Hz}\pm3~\mathrm{Hz}$	(Auto Sensing)	
Maximum Compensation	60 Arms	80 Arms	90 Arms	100 Arms
Current/Phase	00 AIIIIS	80 Allis	90 Allis	100 Aillis
Maximum Compensation	180 Arms	240 Arms	270 Arms	300 Arms
Current of Neutral Line#2	180 Arms 240 Arms		270 Amis	300 Allis
Inrush Current	Less than rated current			
Current Limitation	Yes, at full correction			
Contacts	EPO			
Communication Interface	USB			
Control Panel	7"LCD Panel/LED Panel			
C C	Configurable by using our computer service software via USB, or			
Configuration	by using the LCD control panel.			

<sup>#2</sup> Over 1000m (3300ft) above sea level, the maximum output current must be derated by 1% every additional 100m (330ft).



		1			
Harmonic C	Compensation		Global	Mode	
M	ode		Selectiv	e Mode	
Selectiv	ve Mode				
Compensate	ed Harmonic	From 2 <sup>nd</sup> to 51 <sup>st</sup> order			
Ore	ders				
Power Facto	or Correction	Compensates both lagging and leading reactive power.			
1 o well tuess	or confection	Power factor c	an be configured	from 0.6 lagging t	to 0.6 leading.
			Can b	e set.	
CT	Ratio		Primary Current	: 100-10,000 A	
			Secondary Cu	rrent: 1A/5A	
CT Location		Source Side: Closed Loop Control			
CIL	ocation	Load Side: Open Loop Control			
Dagnan	aa Tima	Global Mode < 1 ms			
Response Time		Selective Mode < 10 ms			
Paralle1 <sup>#3</sup>		One Master unit can parallel with 3 Slave units.			
raia			Up to 5 Master 1	ınits in parallel.	
	208V	Master: 750W	Master: 970W	Master: 1170W	Master: 1290W
Maximum	200 V	Slave: 700W	Slave: 920W	Slave: 1120W	Slave: 1340W
Heat Loss	400~480V	Master: 1300W	Master: 1700W	Master: 1900W	Master: 2090W
	400~460 V	Slave: 1250W	Slave: 1650W	Slave: 1850W	Slave: 2140W
Color		RAL9011 (PANTONE Process Black C)			
Protection Index		IP30/31			
Dimensions (WxDxH)		Master: 500 x 301 x 775 mm			
Difficusion	is ( M YDYII)		Slave: 500 x 2	86 x 775 mm	
Wa	eight .	Master: 51 kg	Master: 58 kg	Master: 58 kg	Master: 60 kg
Weight		Slave: 46 kg	Slave: 53 kg	Slave: 53 kg	Slave: 55 kg

<sup>#1</sup> Voltage level 440V and 480V only can be applied in 3P3W system.

<sup>#2</sup> Available for 3P4W application.

<sup>#3</sup> Different current rating units can operate in parallel.

# 1-3-3. LED Control Panel Specification

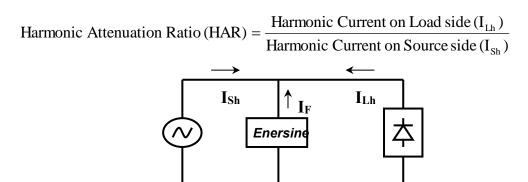
Keys	ON/OFF and RESET keys
	4 status LED indicators: POWER ON, FILTERING,
Indicators	FULL CORRECTING, and ERROR
	8 alarm LED indicators for Error Messages
Contacts	3 Output Dry Contacts
Contacts	1 Input Contact
Communication	Optional: RS-485/Ethernet
Interface	
Configuration	Configurable by service software
Monitoring Software	<b>ESP-Link</b> (optional)
Communication	J-Bus/MOD Bus Protocol
Protocol	J-Dus/MOD Dus Flotocol

# 1-3-4. 7" LCD Touch Screen Control Panel Specification

	LCD Control Panel offers the following functions:	
	Meter: parameter, waveform, and spectrum	
Diamlary intenface	• Event log: Up to 500 records (FIFO)	
Display interface	Configuration: Compensation Setting, Compensation	
	Logic Control, and System Setting.	
	Multi-language	
Indicators	2 status LED indicators: POWER ON and ERROR	
G	3 Output Dry Contacts	
Contacts	1 Input Contact	
Communication Interface	RS-485, Ethernet	
Configuration	Configurable by service software or the LCD Control Panel	
Monitoring Software	<b>ESP-Link</b> (optional)	
Communication Protocol	J-Bus/MOD Bus Protocol	

## 1-4. Compensation Ability

As long as the **Enersine** is powered on and running it provides harmonic current compensation and power factor correction. Therefore the current on the source side is less than that on the load side. In addition, the improvement of the voltage waveform distortion and the voltage regulation may increase harmonic currents on the load side. Therefore, any compensation capability analysis must be done when the **Enersine** is running.



The harmonic current on the load side is measured when the **Enersine** is running.

## 1-5. <u>Capacity Selection</u>

The **Enersine** compensates harmonic currents comprehensively, which requires neither measuring the impedance of the power system nor analyzing the load's harmonic spectrum or its individual amplitude. To select the appropriate model, measure the estimated load harmonic current amplitude to be compensated, and then select the **Enersine** model which has an output compensated current rating at least 1.25 times that. For example, if the load harmonic current is 45 A choose the 60 A **Enersine**.

Even if the selected filter offers insufficient compensated harmonic current, the **Enersine** will not be at risk of overloading. It has current-limiting capability up to its full rated compensating capability. Therefore it will not shut down or malfunction as most passive filters do. Adding Slave units or a Master unit in parallel can increase its compensating capacity.



## 2. Function Description

The **Enersine** is composed of one Master unit and several Slave units. Master unit can be working alone; Slave unit must be working with Master unit. One Master unit can work with three Slave units at maximum. The maximum output current of the **Enersine** depends on the number of Master and Slave units.

## 2-1. Master Unit

The Master analyzes the load current by DSP, and compensates the harmonic and reactive current as required by the load. The control panel of the Master can be either an LED control panel or an LCD control panel for operation. Figure 2-1 is the external interface diagram of the Master, and the function of the Master is introduced as follows.

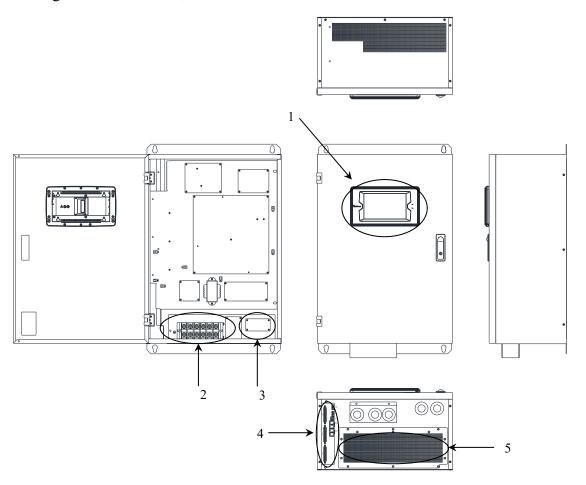


Figure 2-1 Master External Interfaces

- 1. Control Panel
- 2. Power Source Input
- 3. CT Connection Input

- 4. Communication Interface
- 5. Cooling Fan



#### 2-1-1. Control Panel

There are two types of control panels available: LED and LCD.

#### 2-1-1-1. LED Control Panel

The LED Control Panel displays the filter status with LED indicators, which may provide the end user sufficient information for control and operation. This section introduces the key features of LED Control Panel.

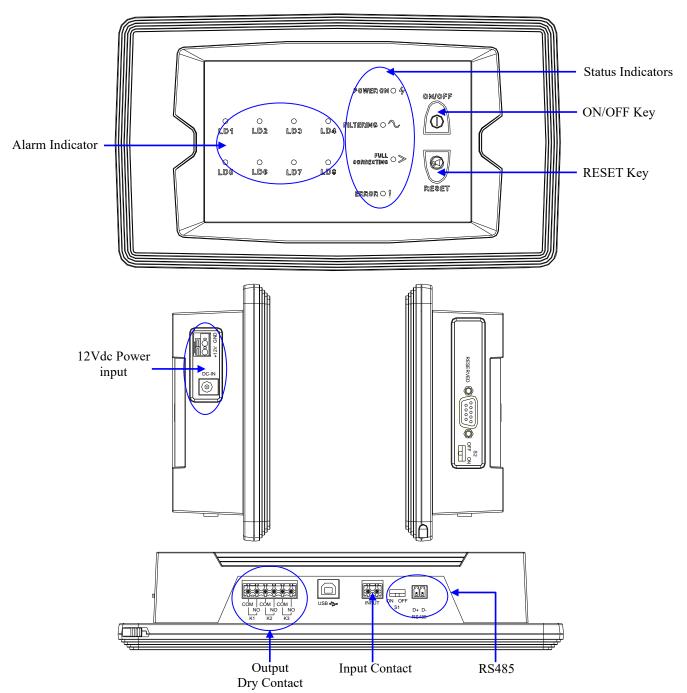


Figure 2-2 LED Control Panel External Features



#### Status Indicators

LED Control Panel provides four indicators to indicate the operation status of the filter.

**Table 2-1 Status Indicators on the LED Control Panel** 

Indicator	Color	Description
POWER ON	Red	Indicates that the control logic circuits of the Master are energized.
FILTERING	Green	Indicates that the filter is providing compensating current to the load. This indictor light will switch off when the filter is shut down by the user or by system malfunction. If the LED is blinking, it means the filter is in standby mode.
FULL CORRECTING	Yellow Indicates that the capacity of the filter is insufficient for the load. At this time the filter should be in current-limit state and continue to compensate the current up to its rated value.	
ERROR	Red	Indicates that there are some external abnormal conditions or internal abnormal breakdown. The filter should stop providing compensating current.

## Alarm Indicators

LED Control Panel provides eight indicators to indicate the operation status of the filter.

Table 2-2 Alarm Indicators on the LED Control Panel

Indicator	Color	Description
LD1	n	1. The phase polarity of the External CTs is reversed.
LD1	Red	2. The phase rotation or polarity of the Parallel CTs is reversed.
		Filter OFF:
		1. The system voltage is over-voltage, under-voltage, or has high
		distortion.
		2. The system frequency is out of range.
		3. The phase rotation of system voltage is not clockwise.
LD2	Red	4. The filter may resonate with the load.
		Filter ON:
		1. <b>The LED is blinking,</b> The system voltage is over-voltage,
		under-voltage, or has high distortion.
		2. <b>The LED is blinking,</b> The system frequency is out of range.
		3. <b>The LED is blinking,</b> The phase rotation of system voltage is



Indicator	Color	Description	
		not clockwise.	
		4. <b>If the LED is blinking,</b> The filter may resonate with the load.	
		1. Incompatible Firmware °	
		2. Master FRAM is not working properly.	
		3. Slave FRAM is not working properly.	
		4. LED Control Panel FRAM is not working properly.	
		5. The CT signal connection inside the Master is incorrect.	
		6. Communication of the Master is not working properly.	
LD3	Red	7. Parallel communication is not working properly or the parallel	
		communication settings are not correct.	
		8. If the LED is blinking, Master parallel communication	
		alarms.	
		9. If the LED blinking, Master FRAM alarms.	
		10. <b>If the LED is blinking,</b> communication is not working	
		properly.	
LD4	Red	1. The DC Bus voltage is abnormal.	
		1. Senses temperature abnormal.	
LD5	Red	2. overheated °	
		3. A cooling fan is out of order. °	
LDC	D 1	1. The peak current of the IGBT power converter is too high.	
LD6	Red	2. Output current of the IGBT power converter is too high.	
		1. The IGBT or IGBT driver circuit is faulty.	
LD7	Red	2. Too much high frequency ripple current generated from the	
		IGBT power converter.	
		1. The electromagnetic contactor is tripped or malfunctioning.	
1 D0	D 1	2. The fuse is blown.	
LD8	Red	3. The Master connection is abnormal.	
		4. The Slave operation mode is incorrect.	

<sup>#1</sup> LED constantly lighting: there's fault internally, unable to turn on.

<sup>#2</sup> LED flashing: there's alarm internally, able to turn on.



#### Output Dry Contact

There are three output dry contact connectors for remote monitoring. These output dry contacts are programmable. The user can change the definition for each contact using Monitoring Software **ESP-Link** or consult your local authorized service agent. The default definitions of the output dry contacts are shown in Table 2-3.

Electrical specification: 250 VAC/ 2 A, 30 VDC/ 2 A

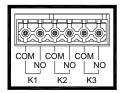


Table 2-3 The Default Definition of the Output Dry Contacts

	Function	Description
K1	POWER ON	The control logic circuits of the filter are energized.
K2	FILTERING	The filter is providing compensating current.
К3	ERROR	There are some external abnormal conditions or internal breakdown. The filter should stop providing compensating current.

#### — Input Contact

The input contact is connected to an external switch, which can be used to turn the filter on and off. There are two operation modes that can be selected: Mode 0 and Mode 1. The default mode is Mode 0. The user can change to Mode 1 via Monitoring Software **ESP-Link** or consult your local authorized service agent.

#### Operation Mode 0:

Refer to figure 2-3 to connect an external tack switch for use in turning the filter on and off. If you press the switch for two seconds the filter will change from on to off and vice versa as indicated in figure 2-4.

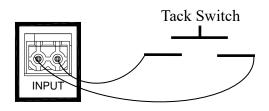




Figure 2-3 Input Contact Connections for Mode 0

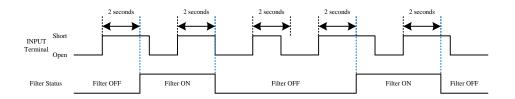


Figure 2-4 Operation in Mode 0

## Operation Mode 1:

Refer to Figure 2-5 to connect an external, two-position switch for use in turning the filter on and off. Two seconds after the switch position is changed to either the "on" or "off" position the filter will correspondingly be started up or shut down, as indicated in Figure 2-6.

When in Mode 1 please close the external switch first, and then press the ON/OFF key on the Control Panel to put the filter in standby mode (Green Indicator blinking). Then you may control the filter from the external switch.

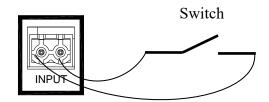


Figure 2-5 Input Contact Connections for Mode 1

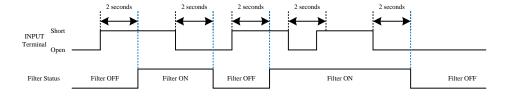
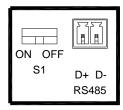


Figure 2-6 Operation in Mode 1



#### — RS485

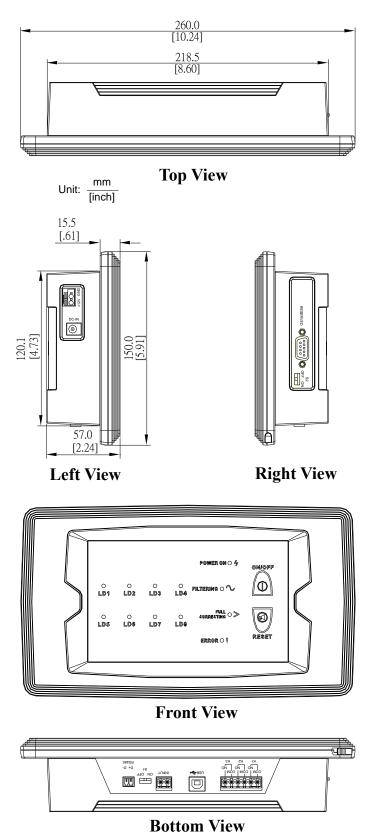
This terminal is for the communication between control panel and machine internal controller.



Figures 2-7 show the outer dimensions of the LED Control Panel.







**Figure 2-7 LED Control Panel Dimensions Diagram** 



## 2-1-1-2. LCD Touch Screen Control Panel

This section introduces the key features of LCD Touch Screen Control Panel. Please refer to chapter 3 for the detail function operation of LCD touch screen.

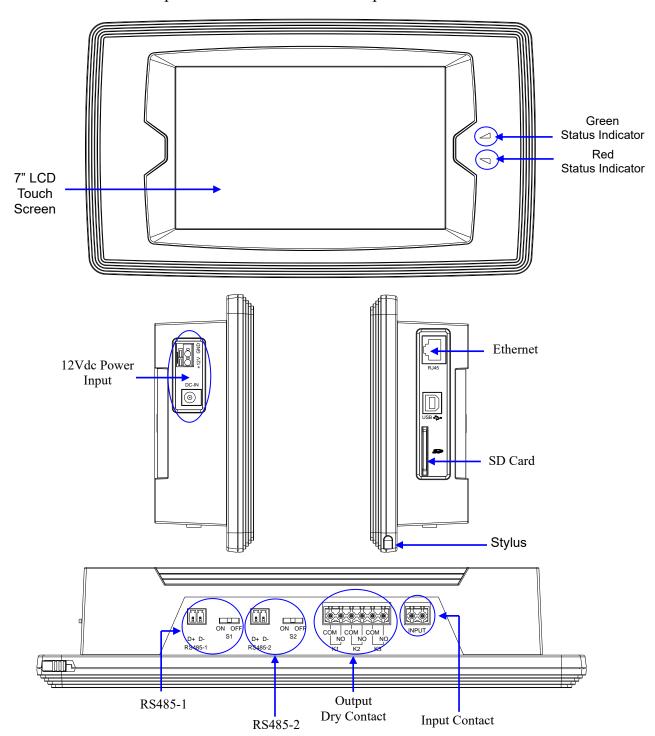


Figure 2-8 LCD Touch Screen Control Panel External Features

#### Status Indicators

LCD Touch Screen Control Panel provides two indicators to indicate the operation status of the filter.

Table 2-4 Description of Status Indicators of LCD Touch Screen Control Panel

Indicator	Display	Description
	off	The filter is stop working.
Greed	on	The filter is providing compensating current.
	blinking	The filter is under standby mode.
	off	The filer is normal
Red		There are some external abnormal conditions or internal
Reu	on	breakdown. The filter should stop providing compensating
		current.

## Output Dry Contact

There are three output dry contacts on LCD control panel, and the function and default setting is the same as LED control panel which is specified in section 2-1-1-1. The only difference between LCD and LED control panel is that users can change output dry contact setting through LCD control panel.

#### — Input Contact

There is one input contact on LCD control panel, and the function is the same as LED control panel which is specified in section 2-1-1-1. The only difference between LCD and LED control panel is that users can change input contact setting through LCD control panel.

#### RS485-1 Communication Port

This terminal is for the communication between control panel and machine internal controller.





## — RS485-2 Communication Port

This is Modbus communication port for remote monitoring. The baud rate can be programmable from 2400 to 57600 via the LCD Touch Screen. Below picture shows the pin assignments and S2 is the switch for terminal resistor.





Figures 2-9 show the outer dimensions of the LCD Touch Screen Control Panel.

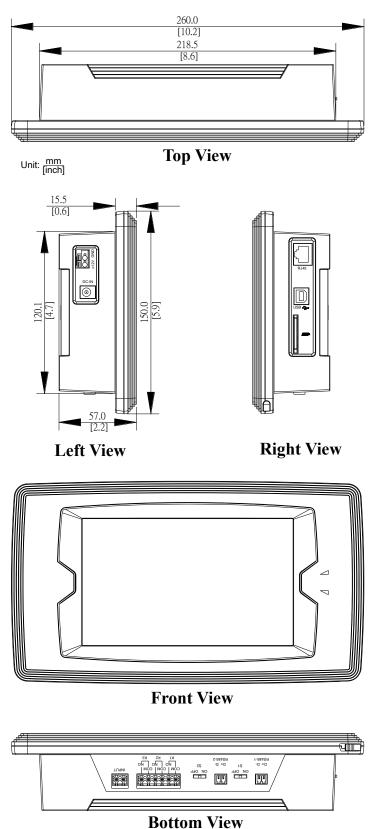


Figure 2-9 LCD Touch Screen Control Panel Dimensions Diagram

#### 2-1-2. Power Source Input

Figure 2-10 shows the position of input power connecting terminal block, and please refer to section 4-3 for installation guide.

N: Neutral L1: Phase 1 L2: Phase 2 L3: Phase 3 G: Ground

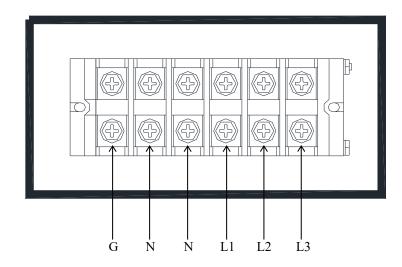
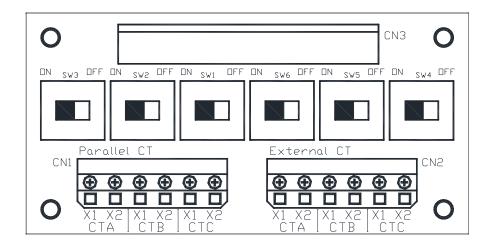


Figure 2-10 Power Source Input of the Master

#### 2-1-3. CT Connection Input

The CT connection terminal is shown in Figure 2-11. Please refer to chapter 4 for detail description, From SW1 to SW3 are short switches for the Parallel CT; From SW4 to SW6 are the short switches for the External CT. To prevent CT from open circuit and damaging while a technician is replacing or maintaining machine, the short switches must be set to ON.



**Figure 2-11 CT Connection Terminal** 



#### 2-1-4. Communication Interface

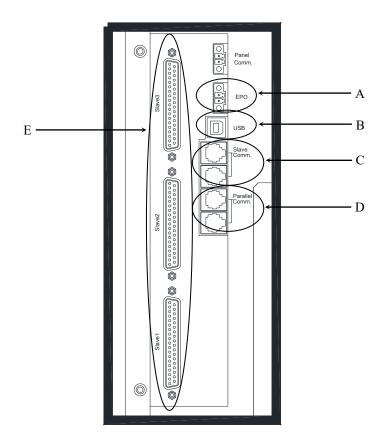


Figure 2-12 Communication Interface

- A. EPO
- B. USB Service Port
- C. Communication Ports for Slave
- D. Parallel Communication Ports
- E. Control Signal Connectors

#### A. EPO

The **Enersine** comes with an EPO contact, which allows you to turn off **Enersine** in an emergency. If the LED/LCD control panel is out of order, you can still shut down **Enersine** using the EPO switch. The EPO can set as NO (Normal Open) or NC (Normal Close) through LCD control panel. When the EPO is set as NO, short circuit the Pin1 and the Pin2 to shut down the **Enersine**;

when the EPO switch is set as NC, open circuit the Pin1 and the Pin2 to shut down the *Enersine*.





Figure 2-13 EPO Switch

#### **B.** USB Service Port

This USB port is for service only.

Complies with USB V1.0, 1.5Mbps

Complies with USB HID (Human Interface Device) V1.0

Pin Assignment:



 $1 \rightarrow VCC (+5V)$ 

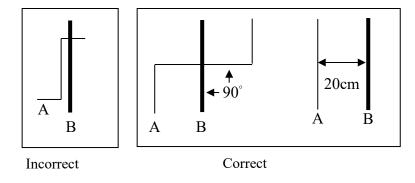
 $2 \rightarrow D$ -

 $3 \rightarrow D+$ 

4 → Ground

#### C. Communication Ports for Slave

The communication port is to connect to the Slave units. To avoid noise interference, do not intermix these cables with power cables. If intermixing cannot be avoided, align them at 90 degrees or separate them by at least 20cm as indicated in Figure 2-14. The maximum total length of the parallel communication cables must be less than 20 meters, and they must be connected in a ring topology, and refer to section 4-3 for installation guide.



 $A \rightarrow$  parallel communication or control signal cable

 $B \rightarrow power cable$ 

Figure 2-14 Recommended Layout of Communication Cable





#### **D.** Parallel Communication Ports

The Parallel Communication ports are for running multiple Masters in parallel, Wiring caution is the same as previous section, and refer to section 4-3 for installation guide. When the connections of the parallel communication cables are complete, the number of parallel units and the unique "Parallel Number" of each filter must be set with using our service software. If there's wrong setting, the filter will alarm and cannot be started up. Consult your local authorized service agent for help with the parallel settings.

## E. Control Signal Connectors

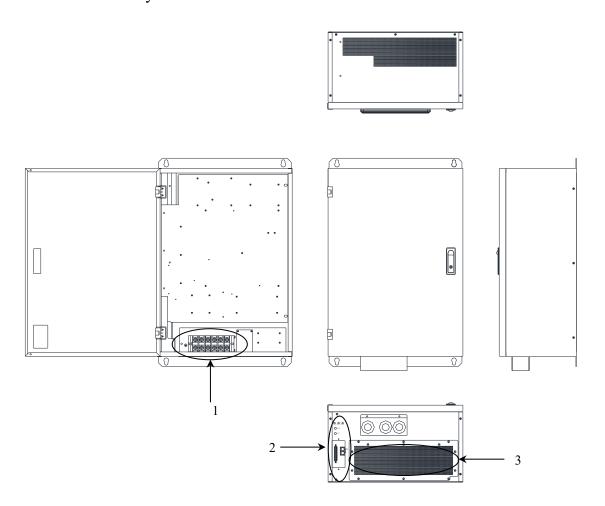
There are three control signal ports (Slave1-Slave3), which means you can connect up to three Slave units. Be sure to connect the Slave units in sequence from Slave1 to Slave3, and refer to section 4-3 for installation guide.

#### 2-1-5. Cooling Fan

The purpose of the cooling fan is to expel the heat generated from Master unit. To prevent Master from overheating make sure there are no obstacles blocking the ventilation openings.

# 2-2. Slave Unit

Slave unit can be operated only when connecting to Mater unit. This section introduces the key features of Slave.



**Figure 2-15 Slave External Interfaces** 

- 1. Power Source Input
- 2. Control and Display Interface
- 3. Cooling Fan



## 2-2-1. Power Source Input

The function is specified in section 2-1-2, and please refer to section 4-3 for installation guide.

## 2-2-2. Control and Display interface

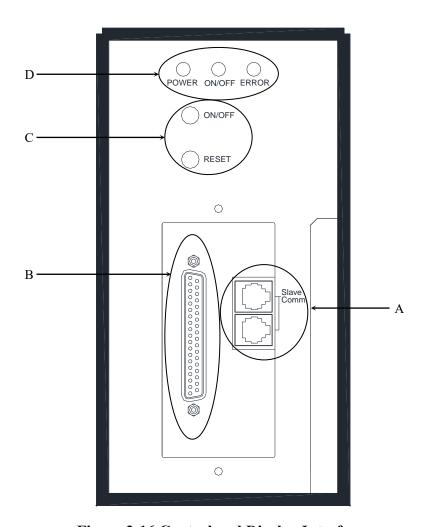


Figure 2-16 Control and Display Interface

- A. Communication Ports for Slave
- C. ON/OFF and RESET Keys

- B. Control Signal Connectors
- D. Stats Indicators

#### A. Communication Ports for Slave

The communication ports are to connect to Master or Slave, and the function is specified in section 2-1-4, and please refer to section 4-3 for installation guide.

# **B.** Control Signal Connectors

The terminal is to connect to Master, and the function is specified in section 2-1-4, and please refer to section 4-3 for installation guide.

## C. ON/OFF and RESET Keys

The keys on the interface are described in Table 2-5.

Table 2-5 Description of the Keys on the Interface

Button	Description
ON/OFF	Press this key for two seconds to turn on or off the Slave.
RESET	Press this key to reset alarm when the Slave occurs alarm.

#### **D.** Stats Indicators

The stats indicators on the interface are described in Table 2-6.

**Table 2-6 Status Indicators on the Interface** 

indicator	Color	Description
POWER	Yellow	Indicates that the control logic circuits of the Slave are energized.
ON/OFF	Green	Indicates that the filter is providing compensating current to the load. This indictor light will switch off when the filter is shut down. When it flashes slowly(0.5s), the Slave is ready and wait for the command of the Master; when it flashes fast(0.125s), the Slave is ready to turn on.
ERROR	Red	Indicates that there are some external abnormal conditions or internal abnormal breakdown. The filter should stop providing compensating current. When it flashes slowly(0.5s), the micro switch of the Slave is closed or EPO is activated, and the Slave is shut down.

<sup>#1</sup> When the three indicators are flashing, the operation mode is error.

#### 2-2-3. Cooling Fan

The purpose of the cooling fan is to expel the heat generated from Slave unit. To prevent Slave from overheating make sure there are no obstacles blocking the ventilation openings.



# 3. LCD Touch Screen Operation

Figure 3-1 is a block diagram of the functions provided by the LCD Touch Screen. The detail descriptions of each function please refer to below section.

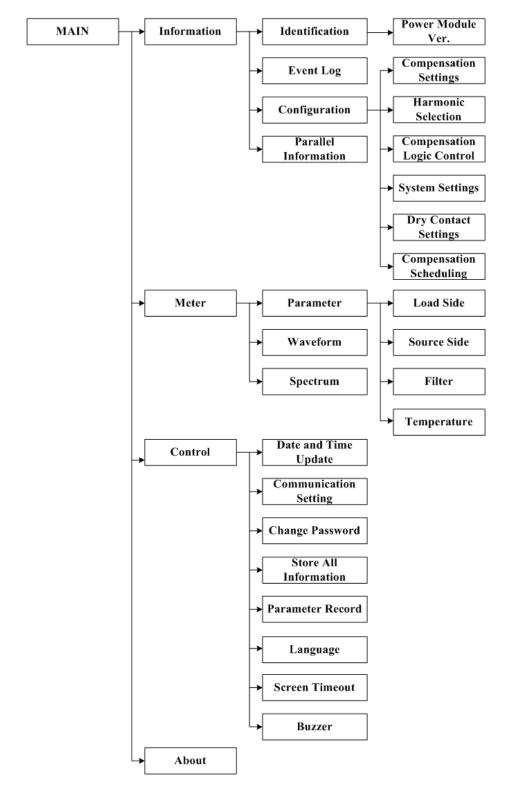
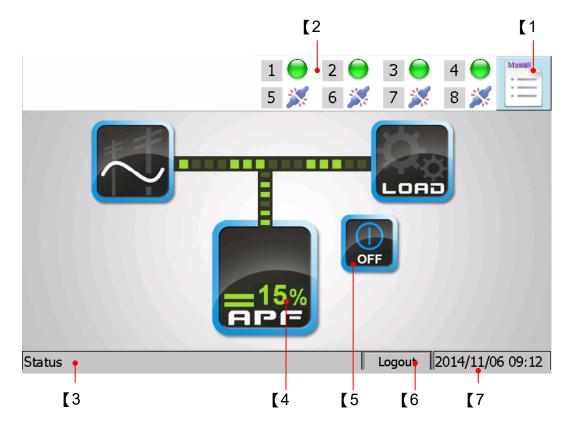


Figure 3-1 LCD Touch Screen Functions, Block Diagram



## 3-1. Main Screen



- [1] Function Menu
- [2] The status of each filter. The LCD Touch Screen Control Panel can monitor and control up to 8 CMs.

1/2/3/4/5/6/7/8: Number of the filter unit.

- : The filter is connected.
- : The filter is disconnected.
- : The filter is running and providing compensating current.
- : The filter is full correcting.
- There are some external abnormal conditions or internal breakdown.
- [3] Status Box: Display the newest status of the filter.
- [4] Load Rate

## [5] Control Button

To turn the filter on.

: To turn the filter off.

To silence the alarm.

: To clear the fault status.

# [6] Login/Logout Button:

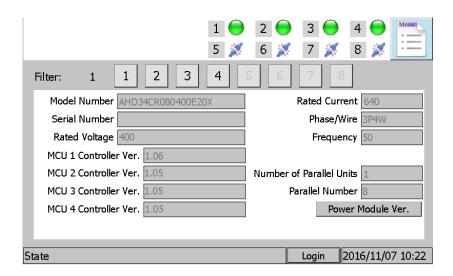
## [7] Current Date and Time



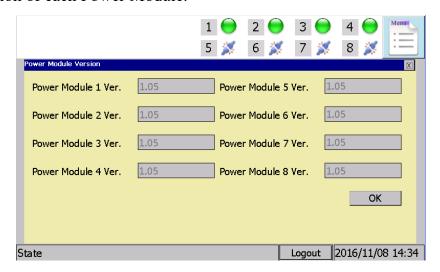
# 3-2. Information

#### 3-2-1. Identification

- 1) Press "Menu"→"Information"→"Identification" to enter Identification screen.
- 2) Choose the filter number by press icon  $1 \sim 8$  and then you will see the desired filter information.



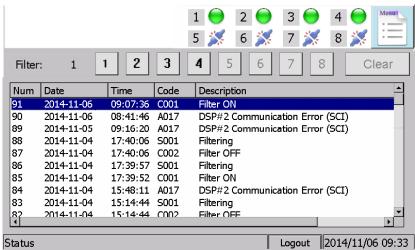
3) Click the Power Module Ver. in the **Identification** page and see the firmware version of each Power Module.





# **3-2-2.** Event Log

1) Press "Menu" → "Information" → "Event Log" to enter Event Log screen. Choose the filter number by press icon 1 ~ 8 and then you will see the desired filter event log recorders. Each filter can record up to 500 events log records. Old data is deleted to to make room for new in FIFO (first in, first out) orde.



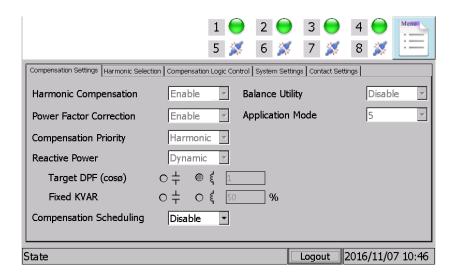


## 3-2-3. Configuration

- 1) Press "Menu"→ "Information" → "Configuration" to enter Configuration screen.
- 2) Configuration screen offers five informations.

  If you need to change any setting expect Contact Settings, you must consult your local authorized service agent.

## 3-2-3-1. Compensation Settings

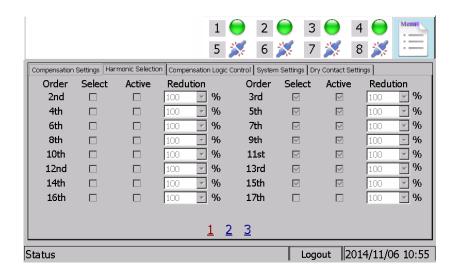


## Compensation Setting Details:

Harmonic Compensation	Shows whether Harmonic Compensation is enabled or disabled.		
Power Factor Correction	Shows whether Power Factor Correction is enabled or disabled.		
Compensation Priority	Shows which setting has priority, Harmonic Compensation or Power Factor Correction.		
Reactive Power	Shows whether the reactive power compensation mode is Target DPF or Fixed KVAR when Power Factor Correction is enabled.		
Target DPF (cosΦ)	Shows the Target DPF setting.		
Fixed KVAR	Shows the Fixed KVAR setting.		
Compensation Scheduling Shows whether Compensation Scheduling is enabled or Please refer to Chapter 3-2-3-6.			
Balance Utility	When 3-Phase current of the load is unbalanced and Balance Utility is enabled the filter will compensate the system current to balance.		
Application Mode	The filter computes several control parameters for different load types to obtain the best performance.  O For single-phase rectifier  1 For 3P3W, 6-pulse rectifier  2 For 3P3W, 6-pulse and single-phase rectifiers  3 For 3P3W, 6-pulse rectifier with even-order harmonic  4 For single-phase rectifier with even-order harmonic  5 For all load types (default)  6 User define		



## 3-2-3-2. Harmonic Selection



Order: Harmonic order

**Select**: The selected harmonic order

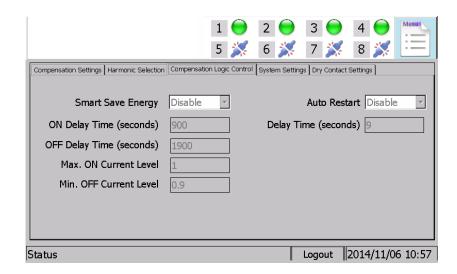
**Active**: The active harmonic order

**Reduction**: The reduction ratio for the specific order

1 2 3 : Show next page information



# 3-2-3-3. Compensation Logic Control

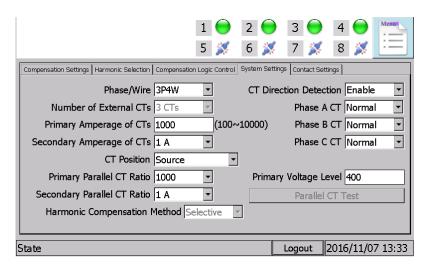


# Compensation Logic Control details:

Smart	Smart Save Energy	When this function is enabled the filter will start up and shut down automatically according to the load current level. When the load current is less than Min. OFF Current Level for OFF Delay Time the filter will shut down automatically until the load current is greater than Max. ON Current Level for ON Delay Time.		
Save	ON Delay Time	Shows The delay time for automatic start-up		
Energy	OFF Delay Time	Shows The delay time for automatic shutdown		
	Max. ON Current Level	Shows The current level for automatic start-up		
	Min. OFF Current Level	Shows The current level for automatic shutdown		
Auto Restart	Auto Restart	When this function is enabled the filter is allowed to automatically restart when some abnormal conditions return to normal. Such abnormal conditions include system voltage abnormal, frequency error, etc.		
	Delay Time	Shows The delay time for automatic restart		



# 3-2-3-4. System Settings

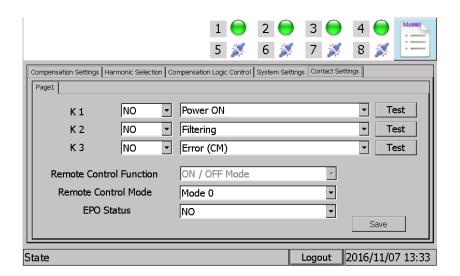


# System Settings Details:

Phase/Wire	Shows 3P3W or 3P4W according to the power system that the filter is connected to. If the system is 3P3W then the neutral line does not need to be connected.	
Number of External CTs	Shows 2 or 3 as the number of external CTs that are installed on the Source/Load side. If the system is 3P4W then 3 CTs are needed.	
Primary Amperage of CTs	Shows the primary current rating of the External CTs.	
Secondary Amperage of CTs	Shows the Secondary current rating of the External CTs.	
CT Position	Shows the location where External CTs are installed.	
Primary Parallel CT Ratio	Shows the primary current rating of the Parallel CTs.	
Secondary Parallel CT Ratio	Shows the Secondary current rating of the Parallel CTs.	
Harmonic Compensation Method	Shows the compensation method. (Selective or Global)	
CT Direction Detection	When this function is enabled the filter will diagnose the polarity of External CTs. When the polarity is incorrect the filter will alarm and cannot be started up.	
Phase A CT	When the polarity of an External CT is incorrect, reversing	
Phase B CT	the CT's polarity here eliminates the need to reconnect the	
Phase C CT	CT wires.	
Primary Voltage Level	The filter allows you to apply different voltage levels from an external transformer installed at the input side of the filter. When an external transformer is used the voltage level should be set to the primary voltage of the transformer.	
Parallel CT Test	Click the parallel CT test icon to test the parallel CT; if any setting change is needed, please contact your local authorized service agent.	



# 3-2-3-5. Contact Settings



K1 / K2 / K3	This is the status of each dry contact; the definition of each dry contact is shown in table 3-1. There are total 23 events and status to be chosen. Dry contacts can be chosen as either NO(Normal Open) or NC(Normal		
	Close). The default definitions of dry contacts are		
	shown in table 2-4.		
Remote Control Function	Display the status of external input dry contact,		
Remote Control 1 unction	ON/OFF Mode or Time Compensation Mode.		
Remote Control Mode	Display the mode of external input dry contact. Please		
Remote Control Wode	refer to Chapter 2-2-4-1.		
EPO Status	Display the status (NO/NC) of external power		
LI O Status	emergency off (EPO).		

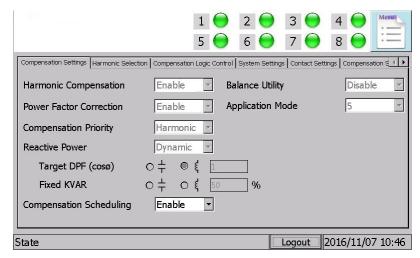
**Table 3-1 Event List** 

Item	Event	Item	Event
1	Power ON	2	Filtering
3	Full Correcting	4	Error(CM)
5	CT Installation Error	6	System Voltage Abnormal
7	Control Board Abnormal (CM)	8	Control Board Abnormal (PM)
9	Memory Error (LED Panel)	10	Communication Error (CM)
11	DC Bus Abnormal	12	DC Bus Over Voltage
13	DC Bus Under Voltage	14	Over Temperature
15	Fan Fault	16	Over Current
17	Inverter Error	18	High Frequency Resonance
19	MC Tripped	20	Main Fuse Blown
21	Control Cable Error	22	Micro Switch unclosed
23	Operation Mode Setting Error	24	Error(PM)

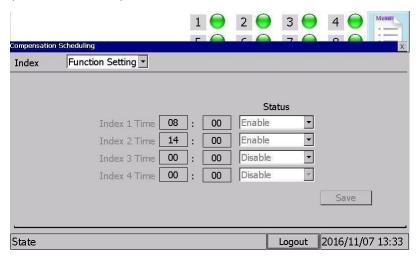


## 3-2-3-6. Compensation Scheduling

1) When the Compensation Scheduling is Enable in Compensation Settings page, there will appear Compensation Settings menu.

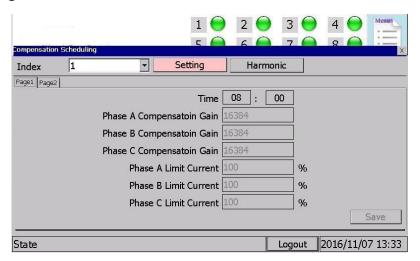


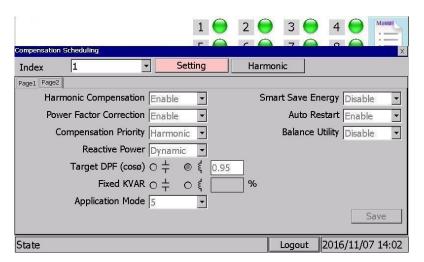
2) Click Compensation Settings menu and go into Compensation Settings page. Click Function Settings and then can see Index time and the status(Enable/Disable).





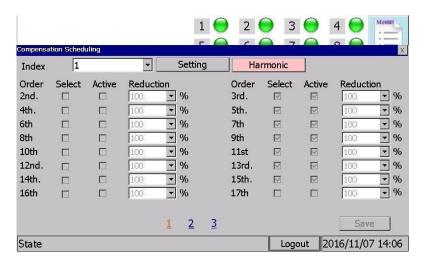
3) Select Index 1~4 and click Setting icon, and then can see compensation settings of each Index.







4) Click Harmonic icon, and then can see harmonic order settings of each Index.



Order : Harmonic order

**Selection**: Selected harmonic order

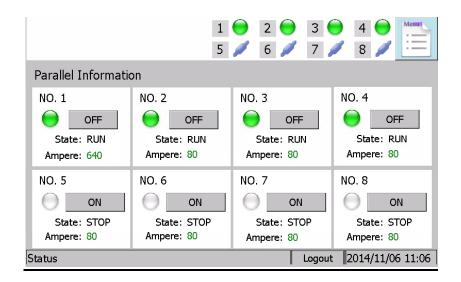
**Active** : Harmonic order that is being compensated

**Reduction**: Harmonic reduction ratio

1 2 3 : Select to page 1,2,3

#### 3-2-4. Parallel Information

1) Press "Menu" → "Information" → "Parallel Information" to enter Parallel Information screen.



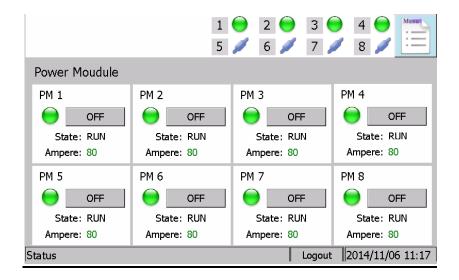
**No.** #: The number of the parallel filter

**ON/OFF button**: To turn-on/turn-off the filter

**State**: The state of the filter

**Ampere**: The current rating of the filter

2) Press "NO.1" to enter Power Module screen.





**PM.** (Power Module): The number of the Power Module

**ON/OFF**: To turn-on/turn-off the Power Module

**State**: The state of the Power Module

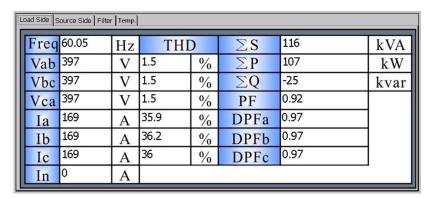
Ampere (Current Rated): The current rating of the Power Module

No. 192321852066004

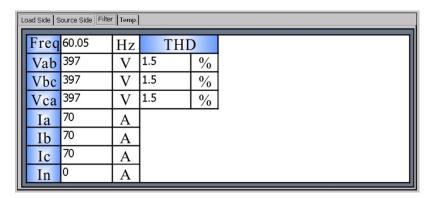
# 3-3. <u>Meter</u>

## 3-3-1. Parameter

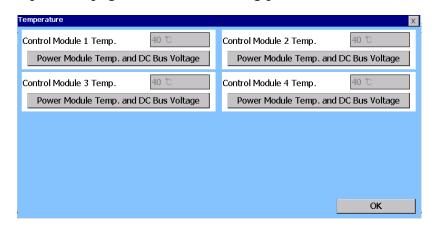
- 1) Press "Menu"→ "Meter" → "Parameter" to enter Parameter screen.
- 2) On Load Side and Source Side pages show the following parameters.



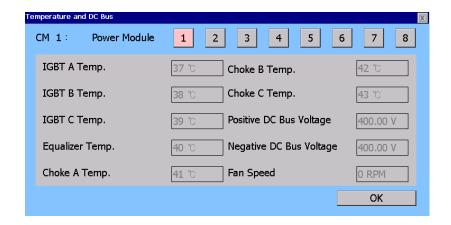
3) On Filter page show the following parameters.



4) On Temperature page show the following parameters.



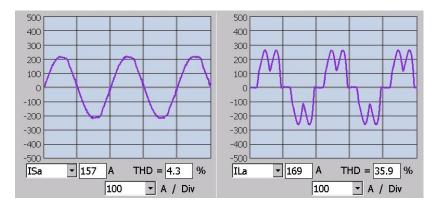






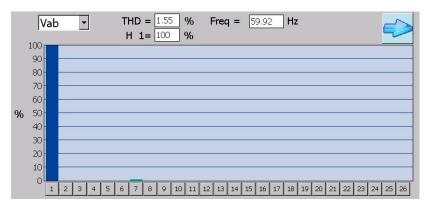
## 3-3-2. Waveform

1) Press "Menu"→ "Meter" → "Waveform" to enter Waveform screen.



## 3-3-3. Spectrum

1) Press "Menu" → "Meter" → "Spectrum" to enter Spectrum screen.



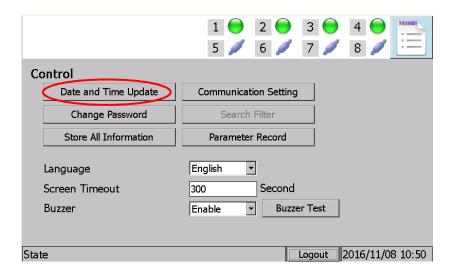
: Show next page information

# 3-4. Control

Press "Menu" → "Control" to enter Control screen.

# 3-4-1. Date and Time Update

Press "Date and Time Update" to set the system date and time o

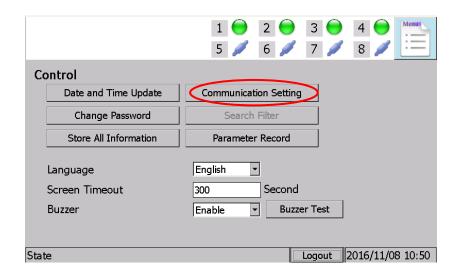




Note: The current date and time will be lost and reset to the initial conditions (2000-00-00 00:00:00) when the filter is disconnected from the power utility for 168 hours (7 days). This change will not affect the stored parameters in the control panel.

# 3-4-2. Communication Setting

Press "Communication Setting" to enter Communication screen.



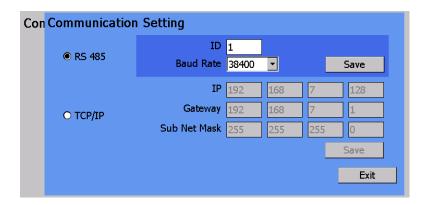
There are two kind of communication ports can be chosen. If RS-485 is choosen, please set ID and Baud Rate.

ID: 1~255

Baud Rate: 2,400~57,600 bps

If TCP/IP is used, please set IP, Gateway and Subnet Mask.

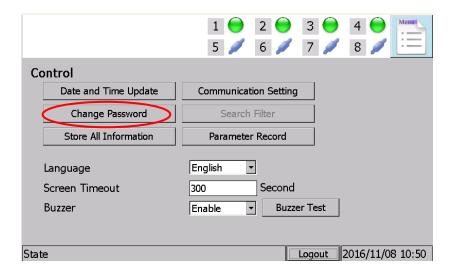
Note: After the TCP/IP communication setting is completed, the panel must be restart and then the setting will be writen in.



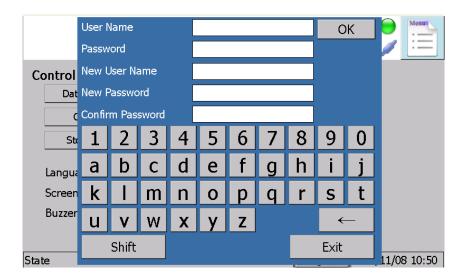


# 3-4-3. Change Password

Press "Change Password" to enter Change Password screen.



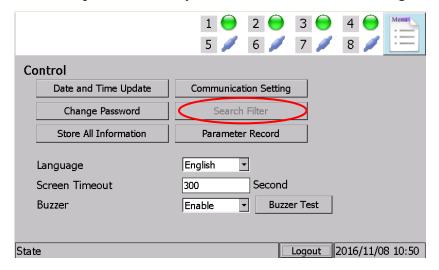
Please fill in the blanks below and then press "OK" for changes your username and password immediately.





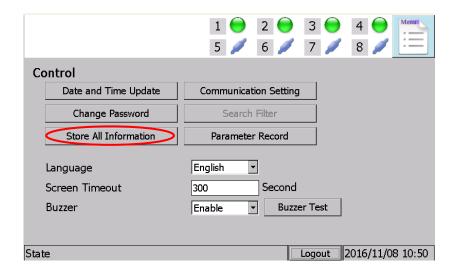
## 3-4-4. Search Filter

Press "Search Filter" to find out and connect the filter units. If you want to add or remove the filter, please consult your local authorized service agent for help.



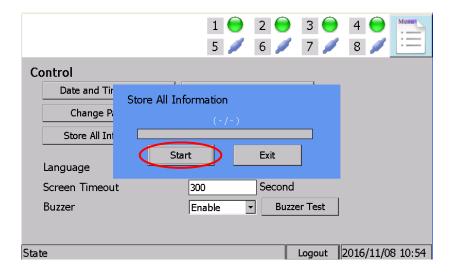
#### 3-4-5. Store All Information

1) Store currently information to the SD card, including all settings, power parameter, waveform, and spectrum.

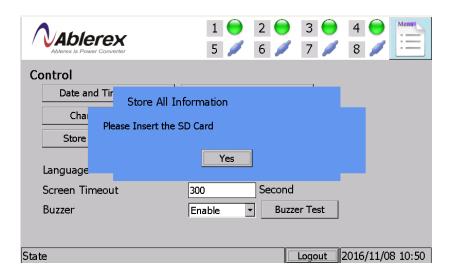




2) Click Start icon to start storing. After the storing is complete, you can read the information by inserting the SD card to a computer.



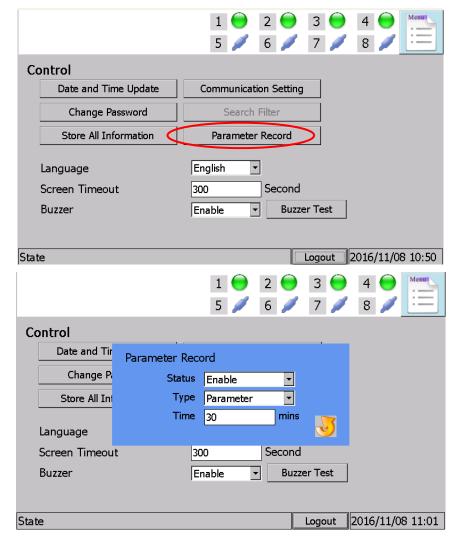
3) When the SD card is abnormal or no SD card is inside, below message will appear.



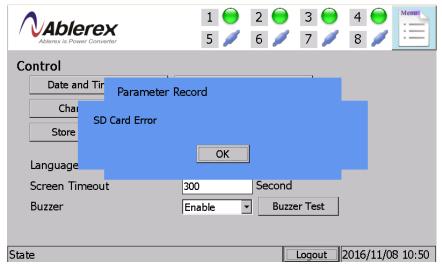


### 3-4-6. Parameter Record

1) It's able to setup the schedule to store the power parameter and waveform of the filter to the SD card.

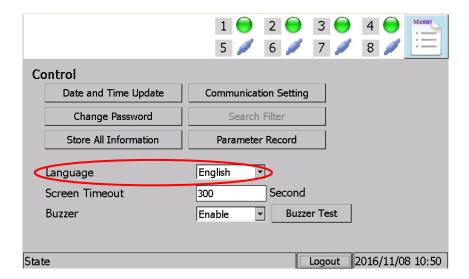


2) When the SD card is abnormal or no SD card is inside, below message will appear.



## 3-4-7. Language

Select the language that you would like to use.

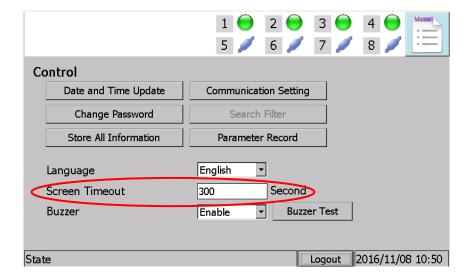


#### 3-4-8. Screen Timeout

After a period of inactivity, the screen turns off to conserve power. You can set the idle time before the screen turns off.

The time setting range from 60 to 3600 seconds.

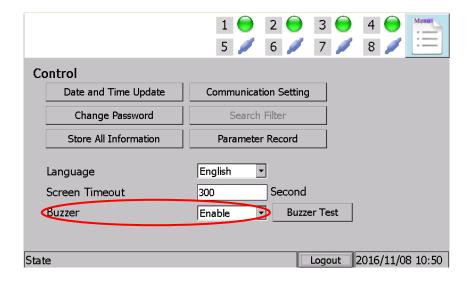
This function will be disabled while set to "0".





## **3-4-9.** Buzzer

To enable or disable the buzzer.





# 4. Installation and Wiring

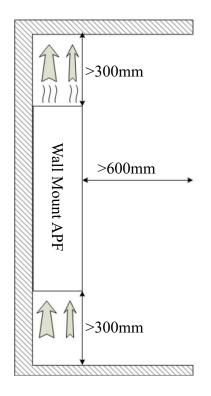
# 4-1. <u>Installation Environment</u>

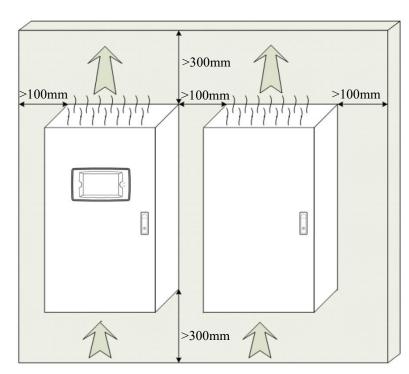
- 1. Because the **Enersine** is an electronic control device, its installation environment can affect its operational reliability and lifetime. The filter is equipped with cooling fans to reduce the heat generated during operation. Therefore, do not block the ventilation openings during installation.
- 2. Do not install the filter in an environment which is overly dusty, hot, humid, corrosive, or vibrating. It is strongly recommended that you install the filter in a clean and dust-free room with controlled temperature at 15-25 °C. °

# 4-2. General Requirement for Ventilation and Maintenance

During installation ensure that the following conditions are met.

- 1. Keep at least 300 mm of air-flow space around both the top and bottom of the filter, and do not block the air flow around the filter.
- 2. Keep at least 600 mm of free space in front of the filter for future maintenance purposes.
- 3. The space between two filters must be at least 100 mm.







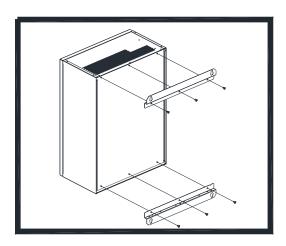
# 4-3. Installation

#### 4-3-1. For One Master

Step1: Install the holder for wall mount.

Installation list : [1] holder for wall mount  $\times 2$ 

[2] M5 Nut  $\times$  6

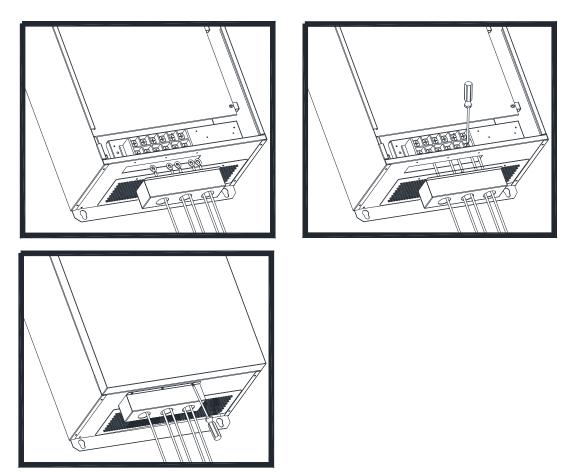


Step2: Power cables and protection cap installation, Please refer to section 4-4-2 to choose the suitable power cable size, If the system is 3P3W then the neutral cable does not need to be connected.

Installation list: [1] Protection cap × 1

- [2] M4 8mm truss screws  $\times$  3
- [3] Power cables  $\times$  3
- [4] Neutral cable × 1
- [5] Ground cable × 1





Step3: External CTs installation. Refer to section 4-4-1 for specified guideline.



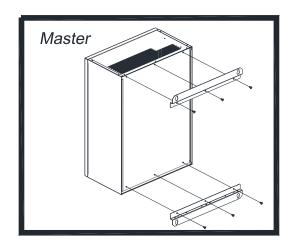
#### 4-3-2. For One Master and N Units Slave

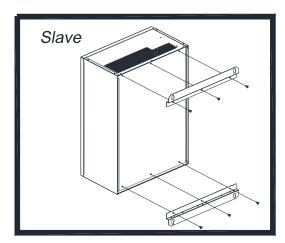
This chapter is to specify the installation process of a Master connecting to N units Slave. Master can connect with three Slave at maximum.

Step1: Install the holder for wall mount.

Installation list: [1] holder for wall mount  $\times$  2+2N

[2] M5 Nut  $\times$  6+6N



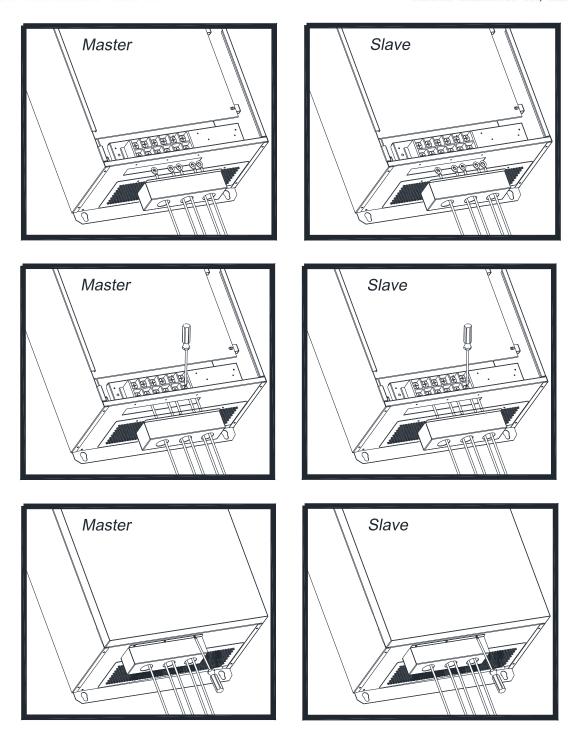


Step2: Power cables and protection cap installation, and please refer to section 4-4-2 to choose the suitable power cable size, If the system is 3P3W then the

neutral cable does not need to be connected.

Installation list : [ 1 ] protection cap  $\times$  1+N

- [2] M4 8mm truss screws  $\times$  3+3N
- [3] Power cables  $\times$  3+3N
- [4] Neutral cable  $\times$  1+N
- [5] Ground cable  $\times$  1+N

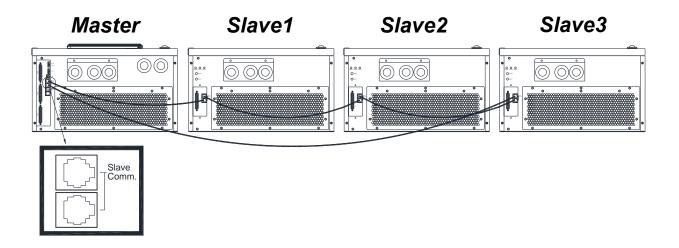


Step3: Slave communication wiring installation.

Installation list: [1] RJ11 communication cable 480cm × 1

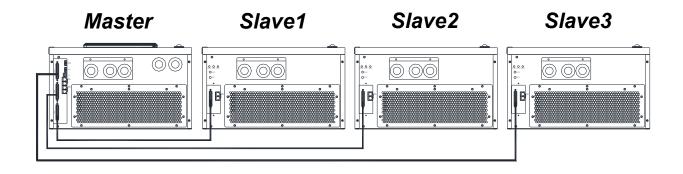
[2] RJ11 communication cable 130cm × N





Step4: Control wiring installation.

Installation list: [1] 37Pin control cable 150cm × N



Step5: Parallel CTs installation. Refer to section 4-4-1 for specified guideline.



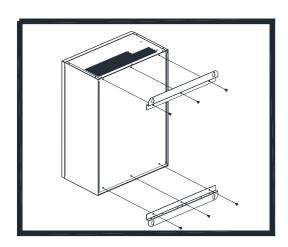
## 4-3-3. For N Units Master

This chapter is to specify the installation process of paralleling N units Master, and Master can be paralleled up to 5 units, the detail of the parallelable unit quantity of Master and Slave is described in chapter 1-3-2.

Step1: Install the holder for wall mount.

Installation list: [1] holder for wall mount × 2N

[2] M5 Nut  $\times$  6N



Step2: Power cables and protection cap installation, and please refer to section 4-

4-2 to choose the suitable power cable size, If the system is 3P3W then the neutral cable does not need to be connected.

Installation list : [ 1 ] protection cap  $\times$  N

[2] M4 8mm truss screws  $\times$  3N

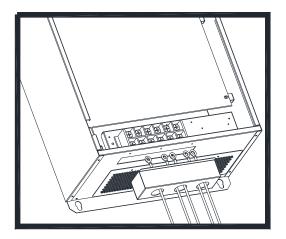
[3] Power cables  $\times$  3N

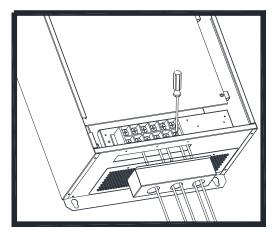
[4] Neutral cable × N

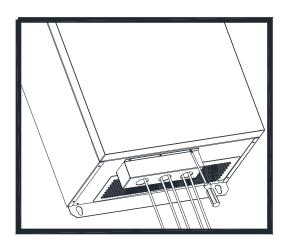
[5] Ground cable  $\times$  N





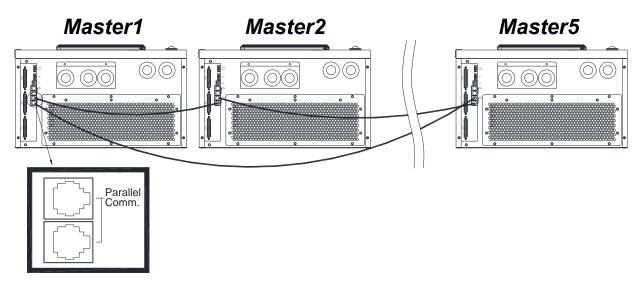






Step3: Parallel communication wiring installation.

Installation list : [ 1 ] RJ11 communication cable  $480cm \times N$ 



No. 192321852066004

Step4: Set the number of parallel units and the unique "Parallel Number" of each

Master using our service software.

Step5: External CTs and parallel CTs installation. Refer to section 4-4-1 for specified guideline.

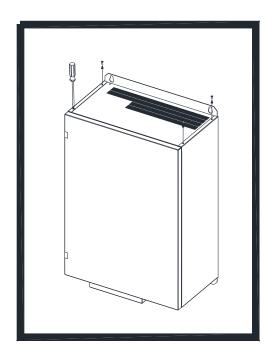
No. 192321852066004



## 4-3-4. IP31 Cover Plate

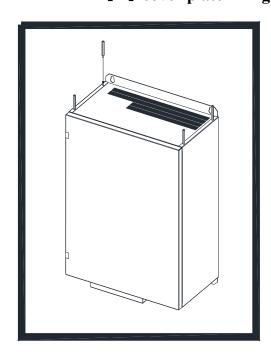
If IP31 is required, please install cover plate above the machine. The installation steps are specified as below.

Step1: remove the four screws above the machine.



Step2: install the IP31 cover plate fixing columns.

Installation list: [1] cover plate fixing column x 4

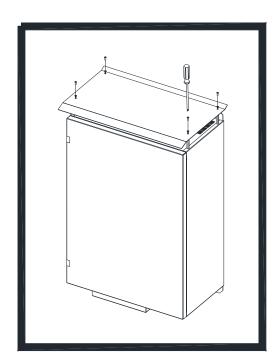




Step3: install the IP31 cover plate, and use screws to fix it.

Installation list: 【1】IP31 cover plate x 1

Installation list: 【2】M4 6mm flat screw x 4





# 4-4. Wiring and Cables

# **4-4-1. CT Wiring**

The **Enersine** can be used with 3-phase/3-wire or 3-phase/4-wire systems. A set of external CTs is needed for detect the load current. 3 Parallel CTs are required to install for measure the total output current of the filters when several filters operate in parallel.

Table 4-1 Recommended CT Cable Size

	Recommended	Terminal Block	Recommended
	Minimum Cable Size	Specification	Maximum Length
CT Cable	0.5mm <sup>2</sup>	Hard-wire · 4mm <sup>2</sup>	30m

**Table 4-2 Recommended CT Specification** 

	External CT	Parallel CT
Accuracy	Class 1.0 or better	
CT Ratio	Primary 100~10,000A	1000/1A, 2000/1A,
	Secondary 1A/5A	3000/1A, 4000/1A

To avoid the possibility of interference with the CT output signal, do not place power cables and the CT twisted-pair signal cable in the same tray or conduit. If both power and signal cables need to be in the same tray or conduit, ensure that proper partitions are in place to provide isolation between them.

## 4-4-1-1. External CT Installation

The external CTs can be installed on the source side or on the load side as indicated in Figures 4-1 to 4-4. When used in a 3-phase/3-wire system, the connections can be made as in Figure 4-1 to 4-4. When used in a 3-phase/4-wire system, external CTs can be connected as in Figure 4-3 and Figure 4-4.

We recommend installing the external CTs on the source side, and we recommend using three CTs for the best performance. If the external CTs must be installed on the load side please contact your local authorized service agent.

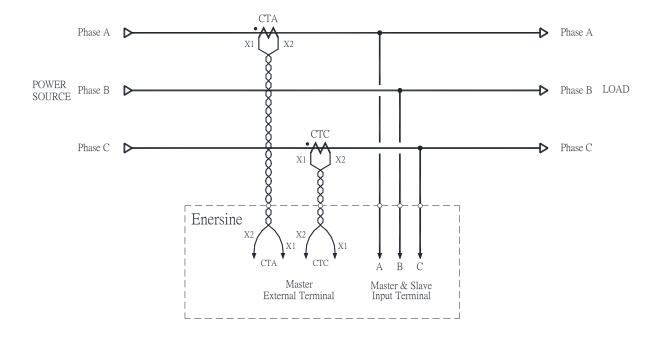


Figure 4-1 Two External CTs Installed at Source Side



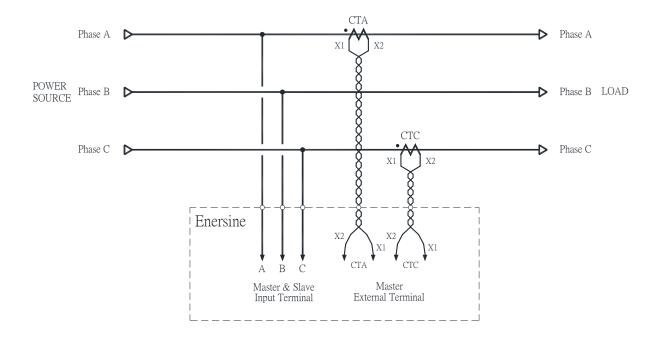


Figure 4-2 Two External CTs Installed at Load Side

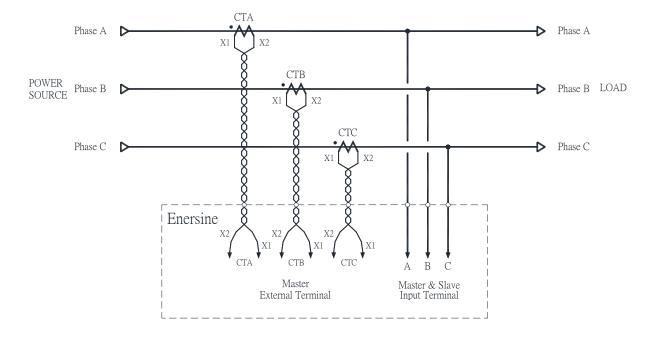


Figure 4-3 Three External CTs Installed at Source Side



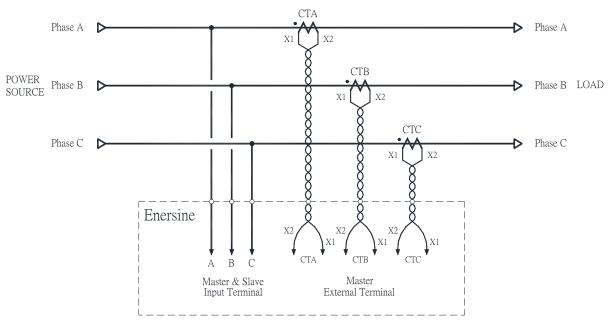


Figure 4-4 Three External CTs Installed at Load Side

When **Enersine** are installed in parallel, the RJ11 cables must be connected according to section 2-1-4. In addition, the wiring of the external CTs is different from the standalone unit. Each CT's output signals must be connected to the External terminal block of the **Enersine** in series as shown in Figure 4-5.

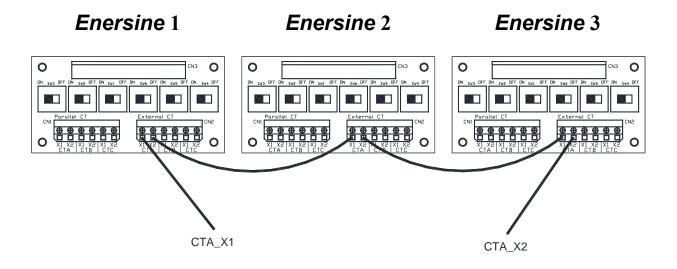


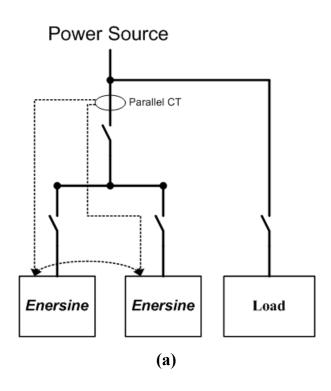
Figure 4-5 External CTs Connection for Parallel

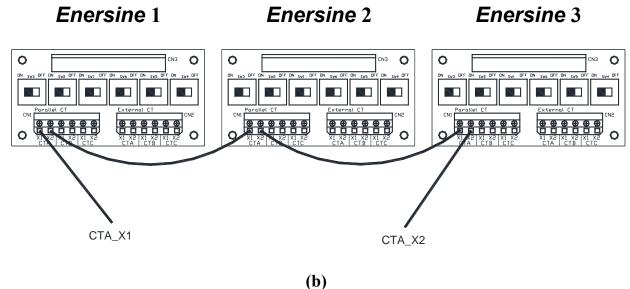




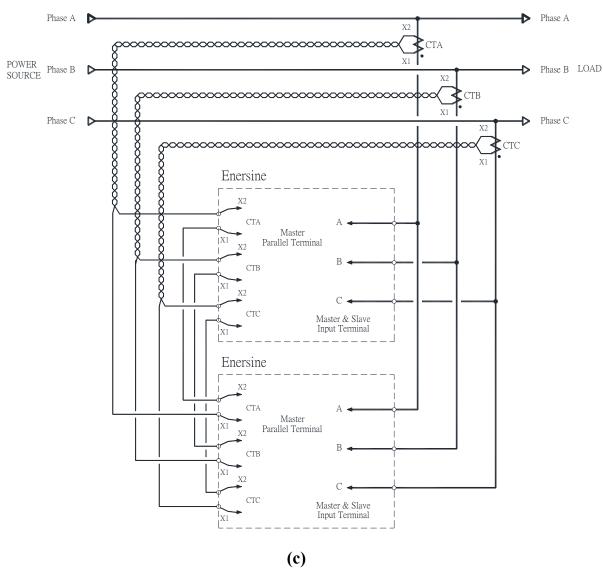
## 4-4-1-2. Parallel CT Installation

Three parallel CTs must be installed at the total output of the **Enersine** filters when the **Enersine** filters operate in parallel. Refer to Figure 2-10 for parallel CT connections.









**Figure 4-6 Parallel CTs Installation and Connections** 



# 4-4-2. Wiring specifications

Figure 4-7 is the outer dimension of power cable terminal for Master and Slave. Please refer table 4-3 for the recommended power cables size. It's recommended that the ground cable size should be bigger than 16mm<sup>2</sup> or 6AWG, and also must meet the requirement of ground cable size of local law.

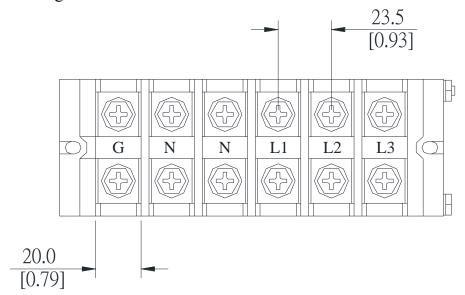


Figure 4-7 Terminal outer dimension

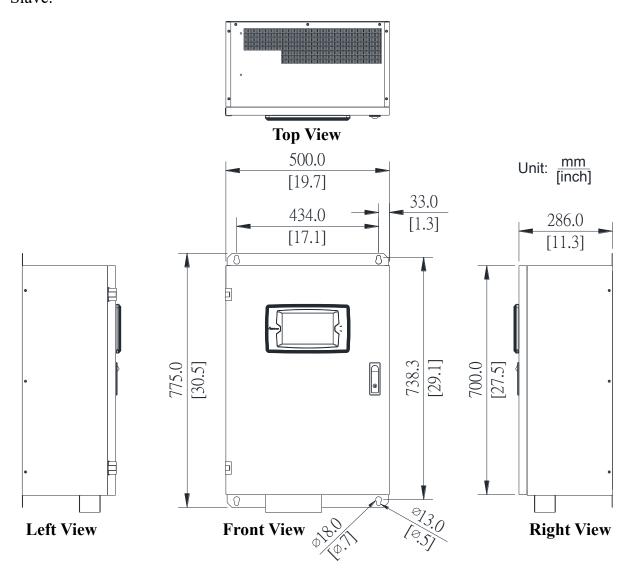
**Table 4-3 Recommended Power Cable Size** 

Current Rating	Power Cables	Minimu	mended m Cable ze AWG	Number of parallel cables	Terminal Block Specification	Recommended Maximum Length
60A	Phase A, B, C	16	6	1	Fastening with screw, M8	20m
	Neutral	25	4	2	Fastening with screw, M8	20m
80A	Phase A, B, C	25	4	1	Fastening with screw, M8	20m
	Neutral	35	2	2	Fastening with screw, M8	20m
90A	Phase A, B, C	25	3	1	Fastening with screw, M8	20m
	Neutral	50	1	2	Fastening with screw, M8	20m
100A	Phase A, B, C	35	3	1	Fastening with screw, M8	20m
	Neutral	50	1/0	2	Fastening with screw, M8	20m



# 4-5. External Views and Dimensions

Figures 4-8 to 4-9 show the outer dimensions of both the IP30 Master and Slave.



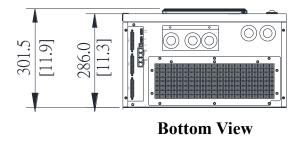


Figure 4-8 Dimensions of the IP30 Master



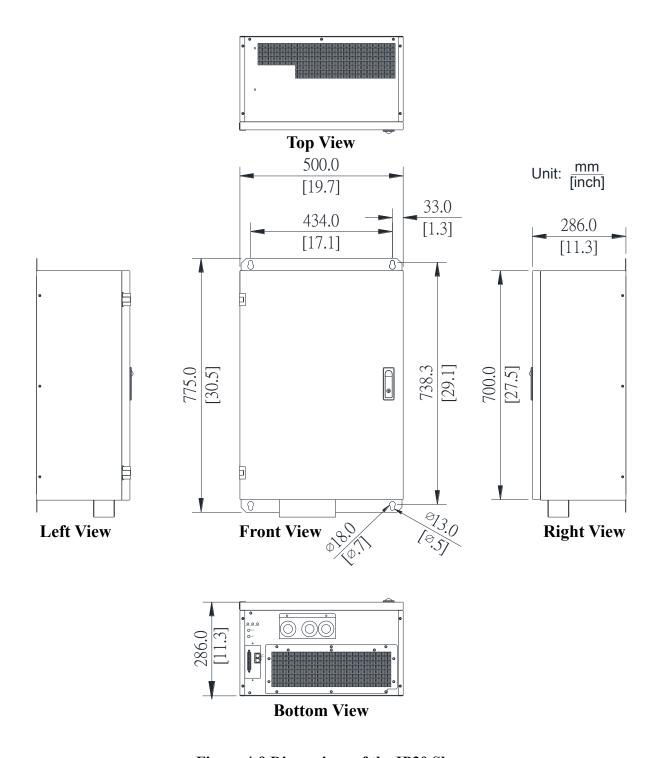


Figure 4-9 Dimensions of the IP30 Slave

Figures 4-10 to 4-11 show the outer dimensions of both the IP31 Master and Slave.

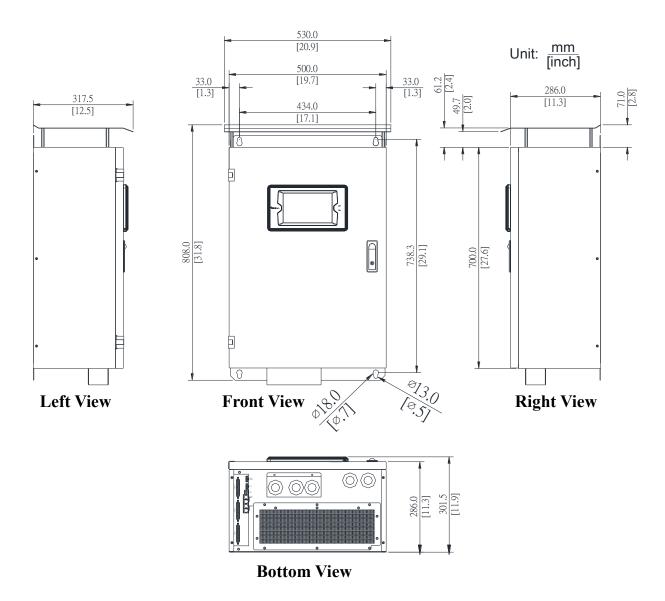


Figure 4-10 Dimensions of the IP31 Master



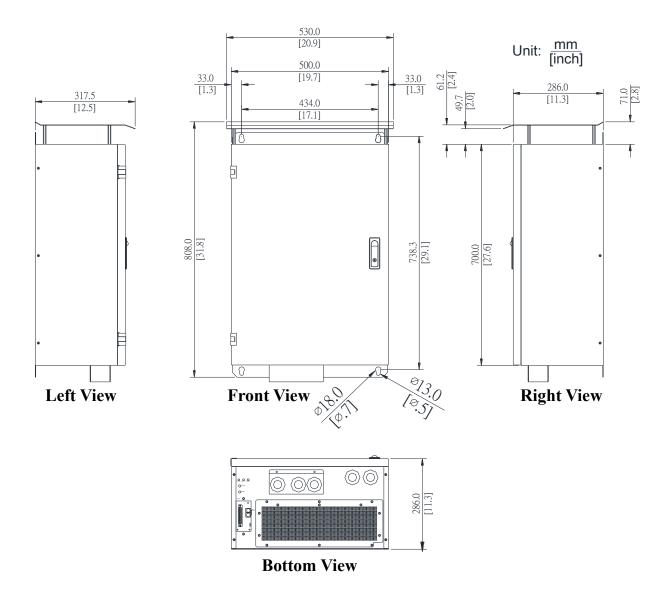


Figure 4-11 Dimensions of the IP31 Slave