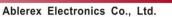


Enersine Pro Modular Active Harmonic Filter User's Manual

No. 192321852061007







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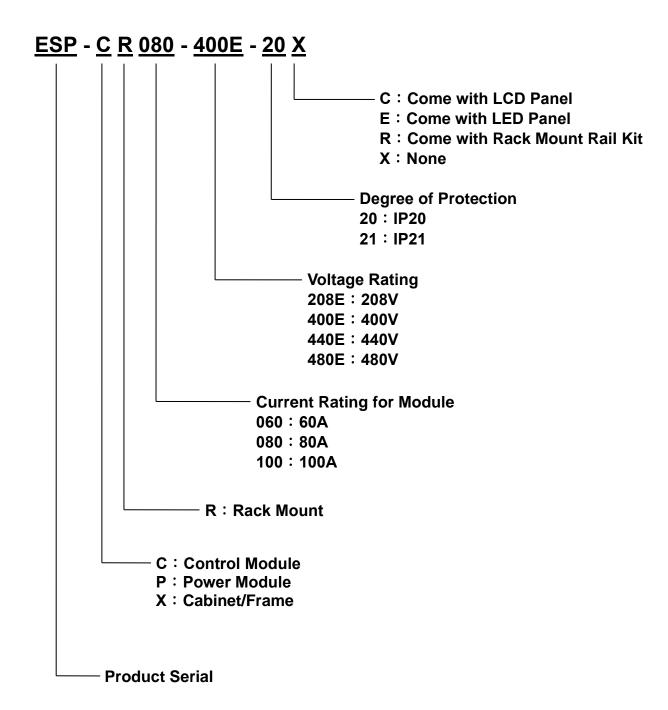


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Model Number Description

This manual describes the following equipment:



1

No. 192321852061004



Preface

We thank you for the trust in selecting our **Enersine Pro** Active Harmonic Filter.

Our equipment complies with EN 50178 standard in accordance to Low Voltage Directive 73/23/EC and is authorize to use the CE marking.



The purpose of this manual is to introduce the operating principles of the **Enersine Pro** Active Harmonic Filter and to provide instructions for its safe operation. The manual also provides troubleshooting assistance should an abnormal message or behavior occur.

Should an abnormal message not covered in this manual appear, please contact your local authorized service agent for troubleshooting and repair.

All of the installation, operation, and maintenance of this device must be performed by authorized and qualified technicians who are familiar with this manual.



Safety Instructions

While the **Enersine Pro (Enersine)** Active Harmonic Filter is undergoing installation, operation, maintenance, or calibration, you are reminded of the following safety instructions:

- (1) The **Enersine** is connected to hazardous high voltage. Death can result if the device is not installed properly.
- (2) The installation, calibration, and maintenance of the **Enersine** must be done by qualified technicians according to local and international installation standards.
- (3) A proper grounding of the **Enersine** must be double verified before the filter is powered on. Improper grounding can cause the device to work abnormally and also presents a potential electric shock hazard.
- (4) Before any maintenance work is performed make sure that the power switch is off for at least three minutes to allow the internal capacitors to totally discharge.
- (5) When routine maintenance is performed be sure to avoid potential electric shock hazards from the interior of the filter or energy storage components such as capacitors. Also, we recommend that you wear safety glasses.
- (6) Improper installation of the filter could increase harmonic currents and voltages, which can damage power systems or the load connected.
- (7) Improper operation can damage the internal components of the filter.
- (8) Improper procedure in breaking the circuit can damage the filter or introduce safety hazards.

The operation and maintenance of the filter must be performed by qualified technicians who are familiar with this user's manual.

When replacing any components be sure to proceed as indicated in this manual to avoid safety hazards.



1. Function and Operating Principles

1-1. Functional Features

The **Enersine** is a solid-state power converter which offers the following features under normal conditions:

- Eliminates harmonic currents generated by non-linear loads.
- Compensates reactive power for lagging or leading loads.

The **Enersine** is a harmonic current generator that creates opposite, phase-shifted harmonic currents of the same amplitude.

The benefits of the improved harmonic currents are:

- (1) No risk of harmonic resonance
- (2) Reduced voltage waveform distortion
- (3) Reduced voltage drops on transformers and cables
- (4) Reduced overheating of transformers and cables
- (5) Improved power factor

The **Enersine** is not recommended for use with loads that have a high current rise rate. Such a load, for example that of a rectifier with an extra-low inductance rating employing phase control, may cause the **Enersine** to shut down. If the **Enersine** is applied to such a load, we recommend installing a 3-5% reactor at the input side of the load to reduce the rise rate of the load input current.

In certain applications where there are devices having similar characteristics, such as a load which generates high-frequency current, power factor correction capacitors, certain types of passive harmonic filters, etc., those devices may also affect the normal operation of the **Enersine** or cause it to shut down.

1-2. Major Components

Enersine is designed as modules with a LED/LCD control panel, a Control Module (CM), and several Power Modules (PM) to compensate the harmonic and reactive current of three phase.

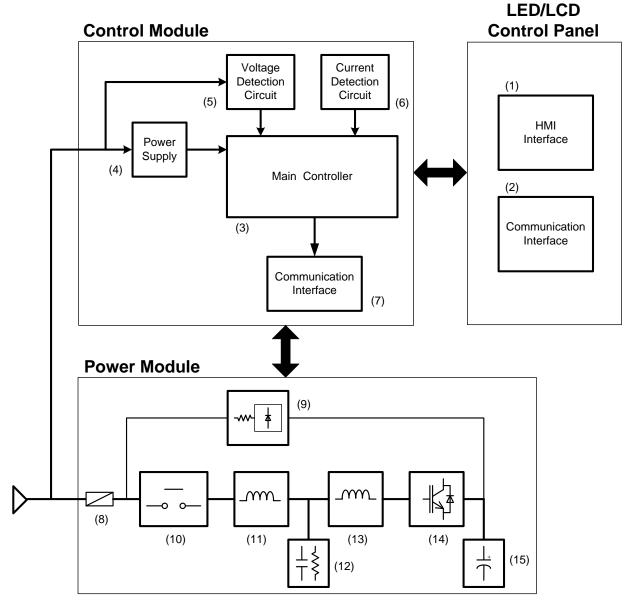


Figure 1-1 Enersine Pro Major Components Block Diagram



LED/LCD control panel is composed of these parts:

(1) HMI Interface

Used to operate the *Enersine* and display the status of operations.

(2) Communication Interface

Provides several communication interfaces.

The Control Module is composed of these parts:

(3) Main Controller

The control core of the *Enersine*. Controls the PM.

(4) Power Supply

Provides DC power for the CM.

(5) Voltage Detection Circuit

Provides a three-phase AC mains voltage signal for the Main Controller.

(6) Current Detection Circuit

Provides the source- or load-side current signal used by the Main Controller to calculate harmonic and reactive current.

(7) Communication Interface

Provides USB communication interfaces.

Each Power Module is composed of these parts:

(8) Main Fuse

Prevents damage from over-current conditions.

(9) Soft-start Module

The major function of this module is to pre-charge the DC Capacitor Module to prevent inrush current during **Enersine** start-up. When the voltage of the DC Capacitor Module reaches a certain level, the **Enersine** can be started up and can begin compensating the harmonic currents.

Major components are:

- a. Current-limit resistor
- b. Rectifier

(10) Electromagnetic Contactor Module

The Electromagnetic Contactor Module is a switch that links the IGBT power converter and the power system. When the **Enersine** is off, the contactor is open to segregate the IGBT power converter from the power system. When the **Enersine** is on, the contactor is closed to link the power converter and the power system.

(11) Link Inductor Module

The link inductor is a power transmission interface between the IGBT power converter and the power system.

(12) Ripple Current Filter Module

The ripple current filter is a shunt-connected passive filter. Its major function is to absorb high-frequency ripple currents from the IGBT power converter.

Major components are:

- a. AC Capacitor
- b. Damping resistor

(13) High Frequency Inductor

The major function of the high frequency inductor is to filter high-frequency ripple currents from the IGBT power converter.

(14) IGBT Power Converter Module

The major function of the IGBT Power Converter Module is to convert the energy provided by the power system to harmonic and reactive power compensated current, then feed back to the power system to reduce harmonic currents and improve the power factor.

Major components are:

- a. IGBT Bridge
- b. Driver Circuit
- c. Snubbers

(15) DC Capacitor Module

The DC Capacitor Module is composed of a number of similarly rated DC capacitors connected in parallel and in series. The DC Capacitor Module stores the energy needed to maintain a constant DC voltage, which is controlled by the IGBT power converter.

1-3. General Characteristics and Specifications



General Characteristics

1-5-1. General Characteristics		
Storage Temperature	-20°C ~ 70°C	
Operating Temperature	-10°C ~ 40°C without derating #1	
Relative Humidity	< 95%	
Operating Altitude	<1000 m without derating #2	
Reference Harmonic Standard	EN 61000-3-4 , IEEE 519-1992	
Reference Design Standard	EN60146	
Safety Standard	EN50178	
Electromagnetic Compatibility	EN61000-6-4, EN55011, CISPR11, IEC61000-3-11, IEC61000 3-12, EN61000-6-2, EN61000-4-2, EN61000-4-3, EN61000-4- 4, EN61000-4-5, EN61000-4-6, EN61000-4-8, EN61000-4-34	

^{#1} Above 40°C (104°F), the maximum output current must be derated by 3.5% every additional 1°C (1.8°F) up to 50°C (122°F) maximum limit

1-3-2. Power Module Specification

Rated	Current	60A	80A	100A		
Input Voltage		208 / 400 / 440V +15%, -20% ; 480 V +10%, -20%		208 / 400 / 440V +15%, -20% ;		V +10%, -20%
Phase/Wires		3 phase 4 wires/3wires ^{#1}				
Freq	uency	50/60 Hz ±3 Hz				
Maximum Compensation Current/Phase		60 Arms 80 Arms 100 Arms				
Maximum Compensation Current of Neutral Line ^{#2}		180 Arms 240 Arms 300 Arms				
Inrush	Current	Less than rated current				
Current]	Limitation	Yes, at full correction				
Maximum	208V	700 watts	920 watts	1125 watts		
Heat Loss	400~480V	1250 watts	1650 watts	2000 watts		
Color		RAL9011 (PANTONE Process Black C)				
Protection Index		IP20				
Dimension	as (WxDxH)	440 × 630 × 176 mm				
Weight		36 kg 43 kg 45 kg				

^{#1} Voltage level 440V and 480V only can be applied in 3P3W system.

^{#2} Over 1000m (3300ft) above sea level, the maximum output current must be derated by 1% every additional 100m (330ft).

^{#2} Available for 3P4W application.



1-3-3. Control Module Specification

1-3-3. Control Module Specification			
Input Voltage	208 / 400 / 440V +15%, -20% ; 480 V +10%, -20%		
Phase/Wires	3 phase 4 wires/3wires ^{#1}		
Frequency	50/60 Hz ±3 Hz (Auto Sensing)		
Contacts	EPO		
Communication Interface	USB		
Configuration	Configurable by using our computer service software via USB, or		
Configuration	by using the LCD control panel.		
Harmonic Compensation	Global Mode		
Mode	Selective Mode		
Selective Mode			
Compensated Harmonic	From 2 nd to 51 st order		
Orders			
	Commonant a hoth lossing and the discounties		
Power Factor Correction	Compensates both lagging and leading reactive power.		
	Power factor can be configured from 0.6 lagging to 0.6 leading.		
	Can be set.		
CT Ratio	Primary Current: 100-10,000 A		
	Secondary Current: 1A/5A		
CT Location	Source Side: Closed Loop Control		
CT Location	Load Side: Open Loop Control		
Dogmanaa Tima	Harmonic Compensation <1ms		
Response Time	Reactive Current Injection < 0.5ms		
Number of controllable	V		
Power Modules ^{#2}	Up to 8 Power Modules		
	Up to 8 Control Modules		
Parallel ^{#3}	Up to 8 Control Modules		
Parallel ^{#3} Maximum Heat Loss	Up to 8 Control Modules 50 watts		
	1		
Maximum Heat Loss	50 watts		
Maximum Heat Loss Color	50 watts RAL9011 (PANTONE Process Black C)		
Maximum Heat Loss Color Protection Index	50 watts RAL9011 (PANTONE Process Black C) IP20		

^{#1} Voltage level 440V and 480V only can be applied in 3P3W system.

^{#2} Different current rating power modules can operate in parallel.

^{#3} The maximum number of Power Modules is 21 units.



1-3-4. LED Control Panel Specification

Keys	ON/OFF and RESET keys	
	4 status LED indicators: POWER ON, FILTERING,	
Indicators	FULL CORRECTING, and ERROR	
	8 alarm LED indicators for Error Messages	
Contacts	3 Output Dry Contacts	
Contacts	1 Input Contact	
Controllable CM	1 Control Module	
Communication	Optional: RS-485/Ethernet	
Interface		
Configuration	Configurable by service software	
Monitoring Software	ESP-Link (optional)	
Communication	I.D. MOD.D. D. J. 1	
Protocol	J-Bus/MOD Bus Protocol	

1-3-5. 7" LCD Touch Screen Control Panel Specification

1 c c		
	LCD Control Panel offers the following functions:	
Display interface	Meter: parameter, waveform, and spectrum	
	• Event log: Up to 500 records (FIFO)	
	Configuration: Compensation Setting, Compensation	
	Logic Control, and System Setting.	
	Multi-language	
Indicators	2 status LED indicators: POWER ON and ERROR	
Contracts	3 Output Dry Contacts	
Contacts	1 Input Contact	
Controllable CM	Up to 8 Control Modules	
Communication Interface	RS-485, Ethernet	
Configuration	Configurable by service software or the LCD Control Panel	
Monitoring Software	ESP-Link (optional)	
Communication Protocol	J-Bus/MOD Bus Protocol	

1-3-6. Cabinet Specification

Maximum Current	400A	600A
Capacity	400A	UUUA
Protection Index	IP21	
Color	RAL9011 (PANTONE Process Black C)	
Dimensions(W*D*H)	600 x 900 x 1500 mm	600 x 900 x 1950 mm



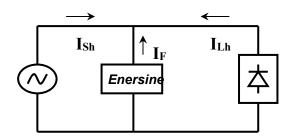
Weight ^{#1} 150 Kgs 196 Kgs

#1 The weight without Control Module and Power Module.

1-4. Compensation Ability

As long as the **Enersine** is powered on and running it provides harmonic current compensation and power factor correction. Therefore the current on the source side is less than that on the load side. In addition, the improvement of the voltage waveform distortion and the voltage regulation may increase harmonic currents on the load side. Therefore, any compensation capability analysis must be done when the **Enersine** is running.

Harmonic Attenuatio n Ratio (HAR) = $\frac{\text{Harmonic Current on Load side }(I_{Lh})}{\text{Harmonic Current on Source side }(I_{Sh})}$



The harmonic current on the load side is measured when the **Enersine** is running.

1-5. Capacity Selection

The **Enersine** compensates harmonic currents comprehensively, which requires neither measuring the impedance of the power system nor analyzing the load's harmonic spectrum or its individual amplitude. To select the appropriate model, measure the estimated load harmonic current amplitude to be compensated, and then select the **Enersine** model which has an output compensated current rating at least 1.25 times that. For example, if the load harmonic current is 45 A choose the 60 A **Enersine**.

Even if the selected filter offers insufficient compensated harmonic current, the **Enersine** will not be at risk of overloading. It has current-limiting capability up to its full rated compensating capability. Therefore it will not shut down or malfunction as most passive filters do. Simply add Power Modules or a Control Module in parallel to increase its compensating capacity.



2. Function Description

The **Enersine** is composed of one Control Module plus several Power Modules. The maximum output current of the **Enersine** depends on the number of Power Modules.

2-1. Control Module (CM)

The CM is the control center of the **Enersine**. It analyzes the load current by DSP, and then sends control signals to the PM to make them compensate the harmonic and reactive current as required by the load.

CM is not equipped operating interface, so needs to connect to LED/LCD control panel for operation. Figure 2-1 is the external interface diagram of the CM, and the function of the CM is introduced as follows.

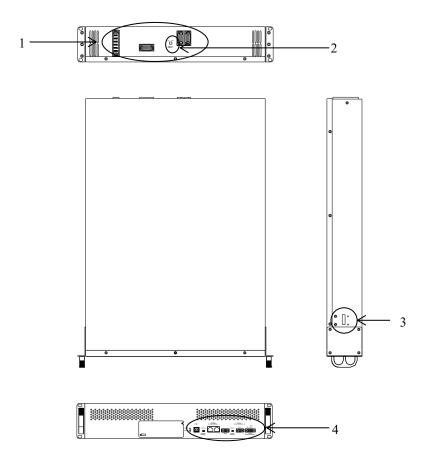


Figure 2-1 Control Module External Interfaces

- 1. Hot Swappable Connector
- 2. Communication Setting Switch
- 3. Micro Switch
- 4. Communication Interface



2-1-1. Hot Swappable Connector

The hot swappable connector is equipped with CM rail kit, and the CM rail kit is specified in next chapter. The hot swappable connector is designed for modules installation or uninstallation without power interruption, so that the process can be convenient and can save some time.

2-1-2. Communication Setting Switch

The communication setting switch on the CM is set to ON as default. Please set the communication setting switch of the farthest PM to ON for ensure good communication quality between CM and PMs.

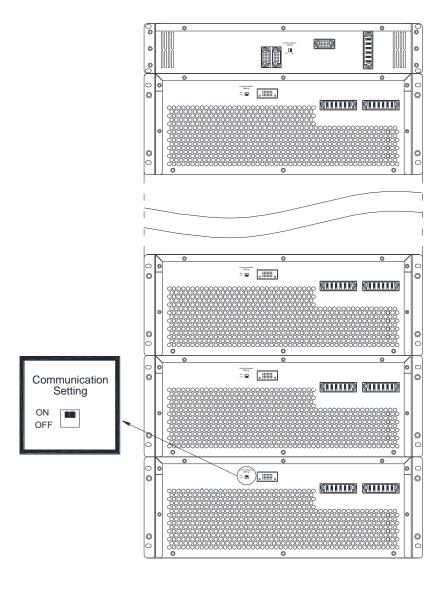


Figure 2-2 Communication Setting Switch

2-1-3. Micro Switch

The micro switch is designed at right side of modules, and is to make sure if modules are installed in a cabinet correctly. If modules are installed incorrectly, modules are not able to be activated. Please refer to section 4-3 for installation guide.

2-1-4. Communication Interface

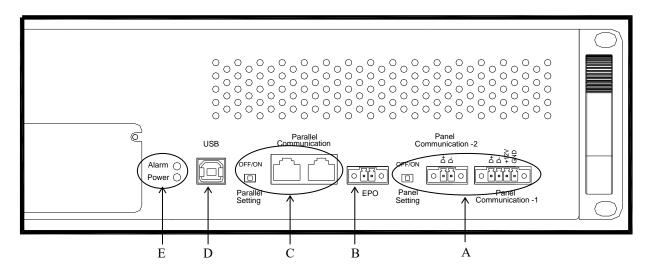


Figure 2-3 Control Module Communication Interface

A. Panel Communication Port

D. USB Service Port

B. EPO

- E. LED Indicators
- C. Parallel Communication Ports

A. Panel Communication Port

The panel communication port is to connect to LED/LCD control panel for communication signal and power supplier as shown in Figure 2-4. To ensure good communication quality, the panel setting switches of CM and the control panel must be set as "ON" as shown in Figure 2-4. When multiple CMs are in parallel, please only set the farthest CM to "ON" position as shown in Figure 2-5.

Please note LED control panel only can control one CM and LCD control panel can control up to 8 CMs.





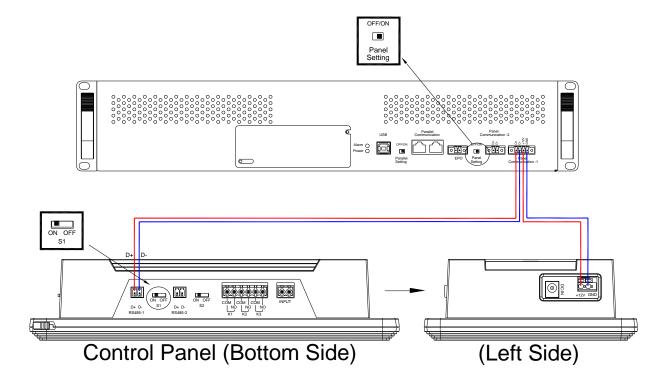


Figure 2-4 LED/LCD Control Panel Communication Cable Connections for Single CM



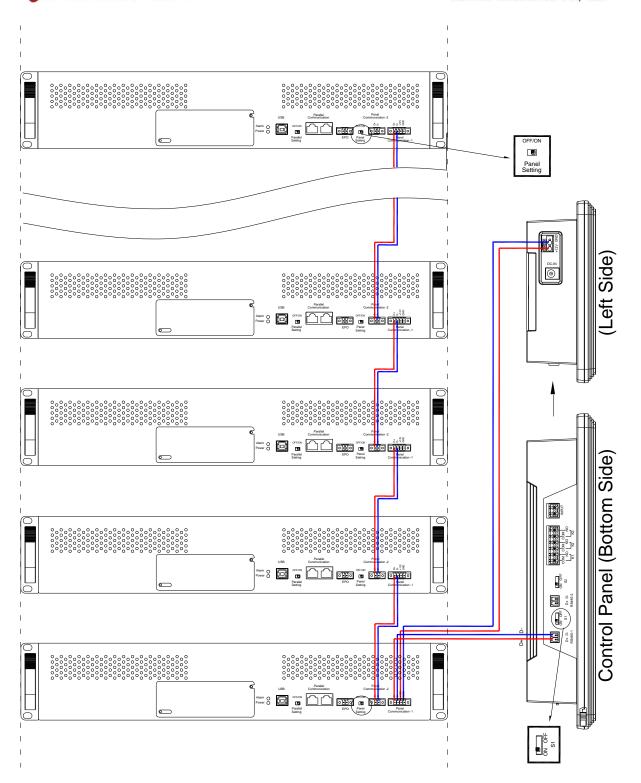


Figure 2-5 LCD Control Panel Communication Cable Connections for Parallel



B. EPO

The **Enersine** comes with an EPO contact, which allows you to turn off **Enersine** in an emergency. If the LED/LCD control panel is out of order, you can still shut down **Enersine** using the EPO switch. The EPO can set as NO (Normal Open) or NC (Normal Close) through LCD control panel. When the

EPO is set as NO, short circuit the Pin1 and the Pin2 to shut down the **Enersine**;

when the EPO switch is set as NC, open circuit the Pin1 and the Pin2 to shut down the **Enersine**.

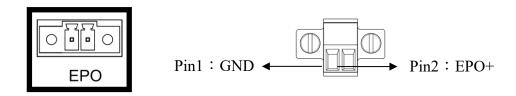
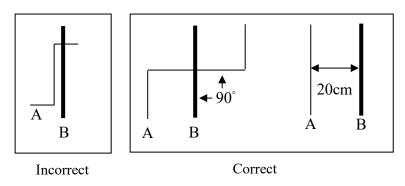


Figure 2-6 EPO Switch

C. Parallel Communication Ports

The Parallel Communication ports are for running multiple CMs in parallel. To avoid noise interference, do not intermix these cables with power cables. If intermixing cannot be avoided, align them at 90 degrees or separate them by at least 20 cm as indicated in Figure 2-7.



 $A \rightarrow$ parallel communication or control signal cable

 $B \rightarrow power cable$

Figure 2-7 Recommended Layout of Parallel Communication Cable

The maximum total length of the parallel communication cables must be less than 20 meters, and they must be connected in a ring topology as shown in Figure 2-8. To ensure good communication quality you must set the switches of the two No. 192321852061004





farthest CMs to the "ON" position as shown in Figure 2-8.

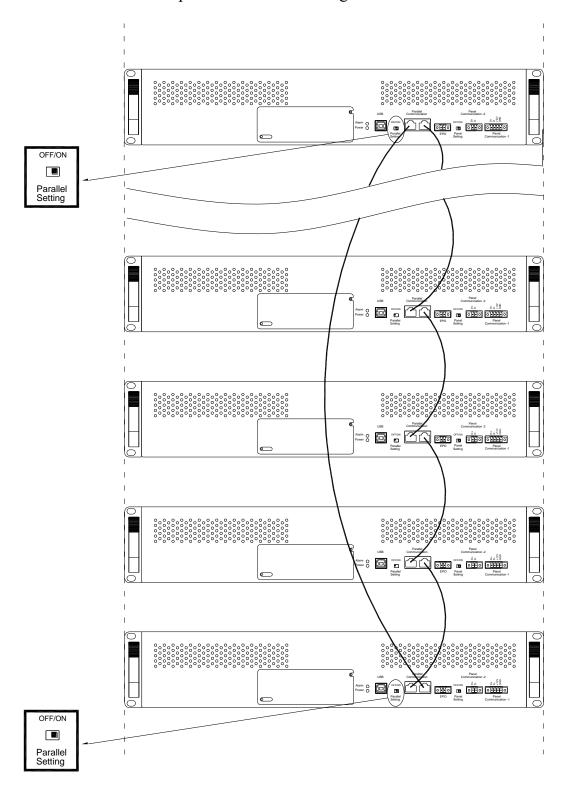


Figure 2-8 Connection for Parallel Communication Cables

Noted!!

Make sure *Enersine* is turned off when connect the parallel communication cables. After the connections of the parallel communication cables are complete, turn on the power and set the number of parallel units and the unique "Parallel Number" of each filter using either our service software or the LCD control panel. In case of wrong settings, the filter will alarm and cannot be started up. Consult your local authorized service agent for help with the parallel settings.

D. USB Service Port

This USB port is for service only.

Complies with USB V1.0, 1.5Mbps Complies with USB HID (Human Interface Device) V1.0

Pin Assignment:



 $1 \rightarrow VCC (+5V)$ $2 \rightarrow D-$

 $3 \rightarrow D^+$

4 → Ground

E. LED Indicators

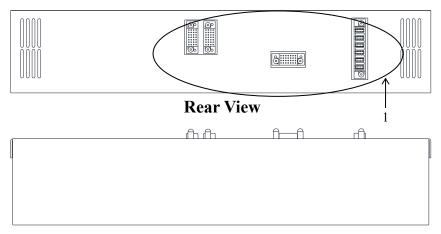
The LED indicators on the Control Module are described in Table 2-1.

Table 2-1 LED Indicators on the Control Module

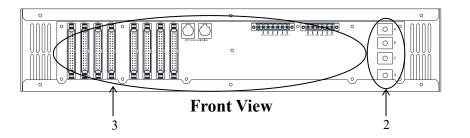
Indicator	Color	Description
		Indicates that there are some external abnormal conditions or
Alarm	Red	internal abnormal breakdown. The filter should stop providing
		compensating current.
Power	Green	Indicates that the control logic circuits of the Control Module are
		energized.



2-2. Control Module Rail Kit



Top View



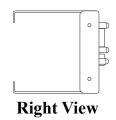


Figure 2-9 Control Module Rail Kit

- 1. Hot Swappable Connectors
- 2. Input Power Terminal

3. Control Signal Connectors

2-2-1. Hot Swappable Connector

The hot swappable connector is equipped with the CM rail kit to use, and the function is specified in section 2-1-1.



2-2-2. Input Power Terminal

L1: Phase 1 L2: Phase 2

L3: Phase 3

G: Grounding

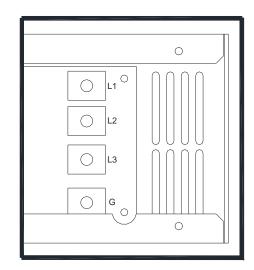


Figure 2-10 Input Power Terminal of the Control Module

2-2-3. Control Signal Connectors

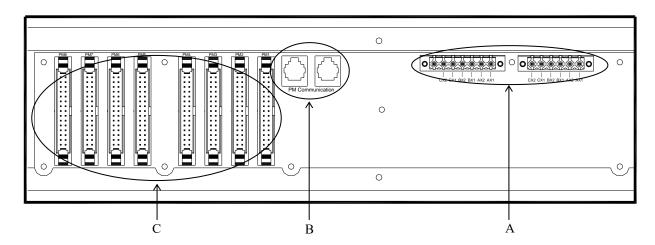


Figure 2-11 Control Signal Connectors

A. CT Connectors

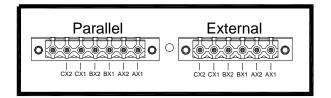
C. Control Signal Connectors for PM

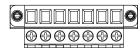
B. Communication Ports for PM

A. CT Connectors

External terminals connect with external CTs, which can be installed on the source or load side. Parallel terminals connect with parallel CTs, which must be installed at the overall output of all filters when several CMs operate in parallel. You may install these CTs as indicated in Figure 2-12. The wire connections will be explained in detail in chapter 4.







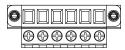


Figure 2-12 CT Connectors

B. Communication Ports for PM

The communication port is to connect to the PMs, and the connection way is similar with section 2-1-4 which describes the CM communication connection. Refer to the Figure 2-13.

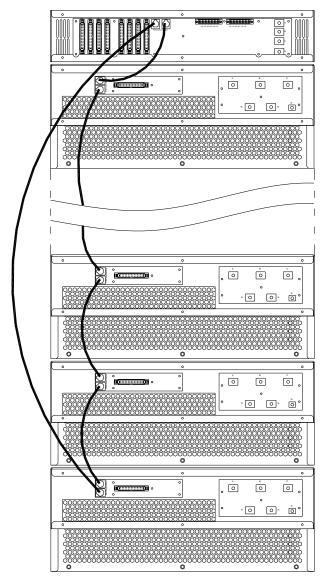


Figure 2-13 Connection for Communication Cables



C. Control Signal Connectors for PM

Ablerex

There are eight control signal ports (PM1-PM8), which means you can connect up to eight PMs. Be sure to connect the PMs in sequence from PM1 to PM8 as shown in Figure 2-14.

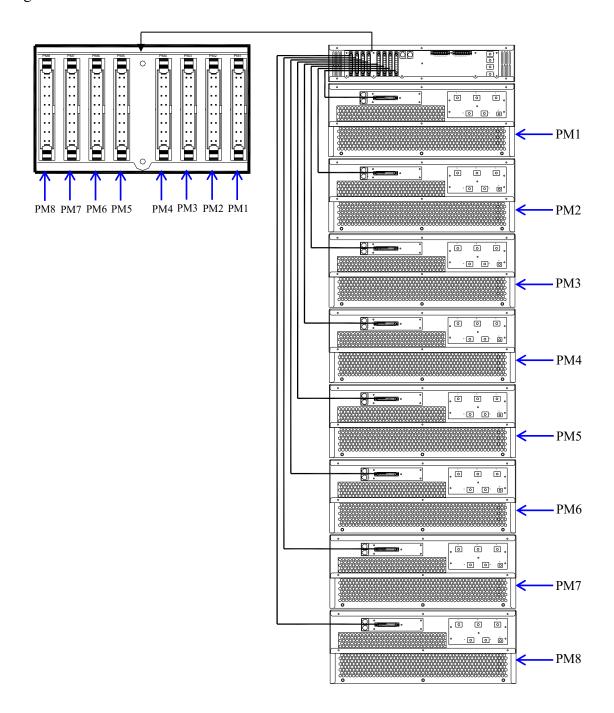


Figure 2-14 Connections for Control Signal Cables



2-2-4. Control Panel

There are two types of control panels available: LED and LCD.

2-2-4-1. LED Control Panel

The LED Control Panel displays the filter status with LED indicators, which may provide the end user sufficient information for control and operation. It only can connect and control one CM. This section introduces the key features of LED Control Panel.

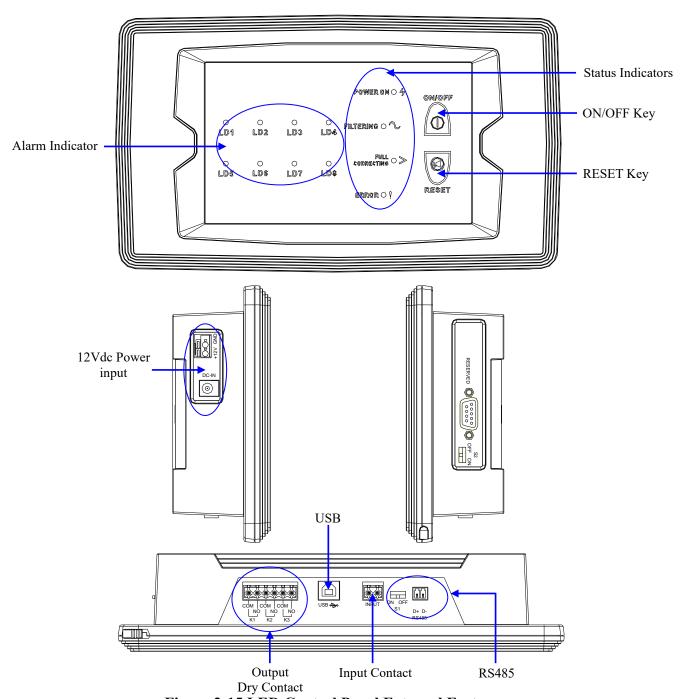


Figure 2-15 LED Control Panel External Features



Status Indicators

LED Control Panel provides four indicators to indicate the operation status of the filter.

Table 2-2 Status Indicators on the LED Control Panel

Indicator	Color	Description
POWER ON	Red	Indicates that the control logic circuits of the Control Module are
		energized.
FILTERING	Green	Indicates that the filter is providing compensating current to the
		load. This indictor light will switch off when the filter is shut
		down by the user or by system malfunction. If the LED is
		blinking , it means the filter is in standby mode.
FULL CORRECTING	Yellow	Indicates that the capacity of the filter is insufficient for the
		load. At this time the filter should be in current-limit state and
		continue to compensate the current up to its rated value.
ERROR	Red	Indicates that there are some external abnormal conditions or
		internal abnormal breakdown. The filter should stop providing
		compensating current.

Alarm Indicators

LED Control Panel provides eight indicators to indicate the operation status of the filter.

Table 2-3 Alarm Indicators on the LED Control Panel

Indicator	Color	Description
LD1	Red	1. The phase polarity of the External CTs is reversed.
		2. The phase rotation or polarity of the Parallel CTs is reversed.
	Red	Filter OFF:
		1. The system voltage is over-voltage, under-voltage, or has high
LD2		distortion.
		2. The system frequency is out of range.
		3. The phase rotation of system voltage is not clockwise.
		4. The filter may resonate with the load.
		Filter ON:
		1. The LED is blinking, The system voltage is over-voltage,
		under-voltage, or has high distortion.
		2. The LED is blinking, The system frequency is out of range.
		3. The LED is blinking, The phase rotation of system voltage is



		Apierex Electronics Co., Ltd.
Indicator	Color	Description
		not clockwise.
		4. If the LED is blinking, The filter may resonate with the load.
		1. Incompatible Firmware.
		2. Control Module FRAM is not working properly.
		3. Power Module FRAM is not working properly.
		4. LED Control Panel FRAM is not working properly.
		5. The CT signal connection inside the Control Module is
		incorrect.
1.02	D 1	6. Communication of the Control Module is not working properly.
LD3	Red	7. Parallel communication is not working properly or the parallel
		communication settings are not correct.
		8. If the LED is blinking, Control Module parallel
		communication alarms.
		9. If the LED blinking, Control Module FRAM alarms.
		10. If the LED is blinking , Power Module communication is not
		working properly.
LD4	Red	1. The DC Bus voltage is abnormal.
	Red	1. A Control Module senses temperature abnormal.
		2. A Control Module is overheated.
LD5		3. A Power Module is overheated.
		4. A cooling fan is out of order.
		5. The wire of the thermal sensor is disconnected.
I D6	Dad	1. The peak current of the IGBT power converter is too high.
LD6	Red	2. Output current of the IGBT power converter is too high.
	Red	1. The IGBT or IGBT driver circuit is faulty.
LD7		2. Too much high frequency ripple current generated from the
		IGBT power converter.
	Red	1. The electromagnetic contactor is tripped or malfunctioning.
		2. The fuse is blown.
LD8		3. The Control Module connection is abnormal.
		4. The Micro switch is abnormal.
		5. The Power Module operation mode is incorrect.



Output Dry Contact

There are three output dry contact connectors for remote monitoring. These output dry contacts are programmable. The user can change the definition for each contact using Monitoring Software **ESP-Link** or consult your local authorized service agent. The default definitions of the output dry contacts are shown in Table 2-4.

Electrical specification: 250 VAC/ 2 A, 30 VDC/ 2 A

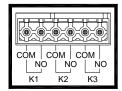


Table 2-4 The Default Definition of the Output Dry Contacts

	Function	Description
K1	POWER ON	The control logic circuits of the filter are energized.
K2	FILTERING	The filter is providing compensating current.
K3	ERROR	There are some external abnormal conditions or internal breakdown. The filter should stop providing compensating current.

— Input Contact

The input contact is connected to an external switch, which can be used to turn the filter on and off. There are two operation modes that can be selected: Mode 0 and Mode 1. The default mode is Mode 0. The user can change to Mode 1 via Monitoring Software **ESP-Link** or consult your local authorized service agent.

Operation Mode 0:

Refer to figure 2-16 to connect an external tack switch for use in turning the filter on and off. If you press the switch for two seconds the filter will change from on to off and vice versa as indicated in figure 2-17.

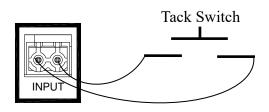




Figure 2-16 Input Contact Connections for Mode 0

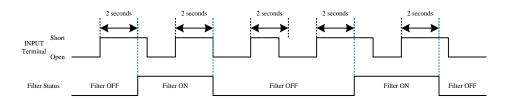


Figure 2-17 Operation in Mode 0

Operation Mode 1:

Refer to Figure 2-18 to connect an external, two-position switch for use in turning the filter on and off. Two seconds after the switch position is changed to either the "on" or "off" position the filter will correspondingly be started up or shut down, as indicated in Figure 2-19.

When in Mode 1 please close the external switch first, and then press the ON/OFF key on the Control Panel to put the filter in standby mode (Green Indicator blinking). Then you may control the filter from the external switch.

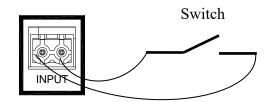


Figure 2-18 Input Contact Connections for Mode 1

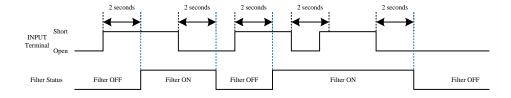
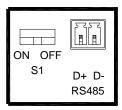


Figure 2-19 Operation in Mode 1

— RS485

This port has to connect to the Control Panel Communication Port of the filter. Please refer to section 2-1-4 for detail description.





Figures 2-20 to 2-21 show the outer dimensions of the LED Control Panel.





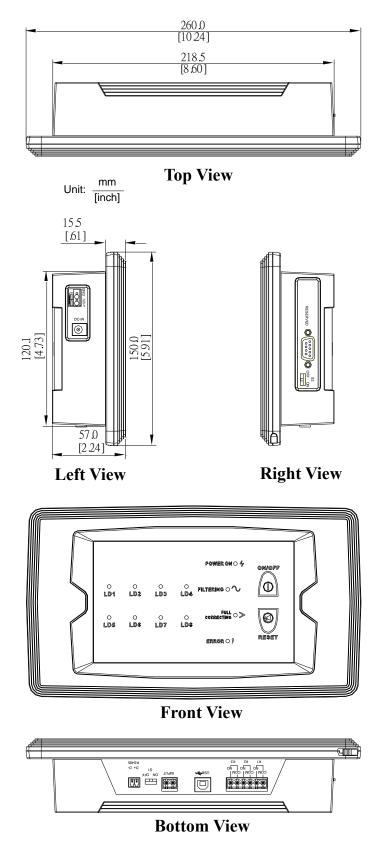
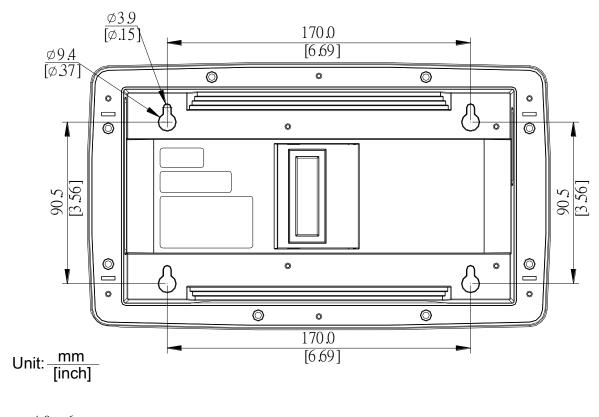


Figure 2-20 LED Control Panel Dimensions Diagram





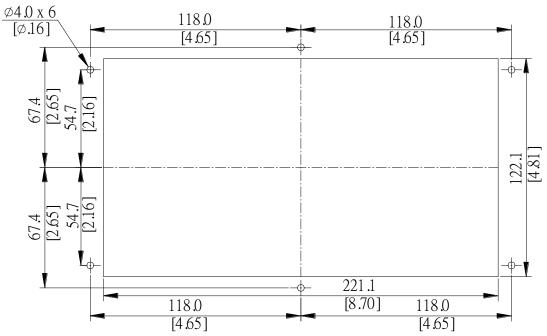


Figure 2-21 LED Control Panel Fixation Holes



2-2-4-2. LCD Touch Screen Control Panel

This section introduces the key features of LCD Touch Screen Control Panel. It can connect and control up to 8 CMs. Please refer to chapter 3 for the detail function operation of LCD touch screen.

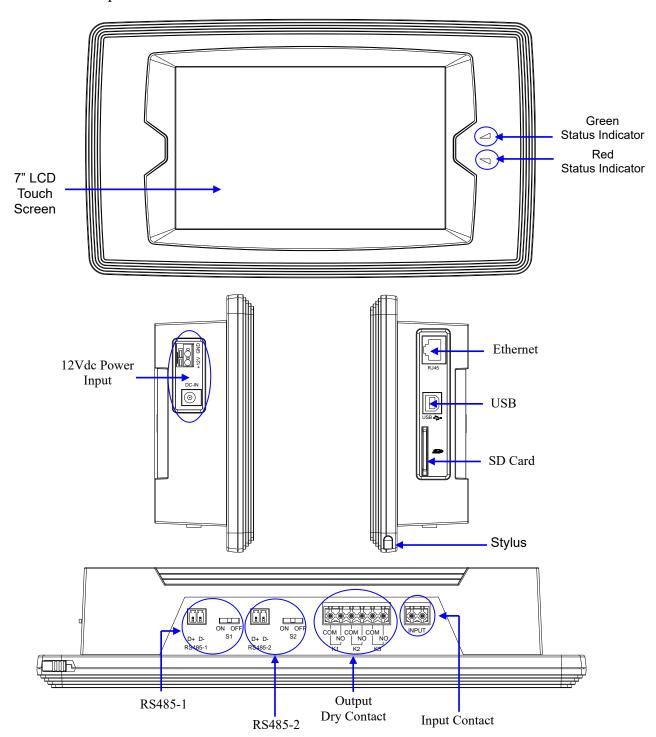


Figure 2-22 LCD Touch Screen Control Panel External Features



Status Indicators

LCD Touch Screen Control Panel provides two indicators to indicate the operation status of the filter.

Table 2-5 Description of Status Indicators of LCD Touch Screen Control Panel

Indicator	Display	Description	
	off	The filter is stop working.	
Greed	on	The filter is providing compensating current.	
	blinking	The filter is under standby mode.	
	off	The filer is normal	
Red		There are some external abnormal conditions or internal	
	on	breakdown. The filter should stop providing compensating	
		current.	

Output Dry Contact

There are three output dry contacts on LCD control panel, and the function and default setting is the same as LED control panel which is specified in section 2-2-4-1. The only difference between LCD and LED control panel is that users can change output dry contact setting through LCD control panel.

— Input Contact

There is one input contact on LCD control panel, and the function is the same as LED control panel which is specified in section 2-2-4-1. The only difference between LCD and LED control panel is that users can change input contact setting through LCD control panel.

RS485-1 Communication Port

This port has to connect to the Control Panel Communication Port of the filter. Please refer to section 2-1-4 for detail description.

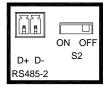


RS485-2 Communication Port

This is Modbus communication port for remote monitoring. The baud rate



can be programmable from 2400 to 57600 via the LCD Touch Screen. Below picture shows the pin assignments and S2 is the switch for terminal resistor.



Figures 2-23 to 2-24 show the outer dimensions of the LCD Touch Screen Control Panel.





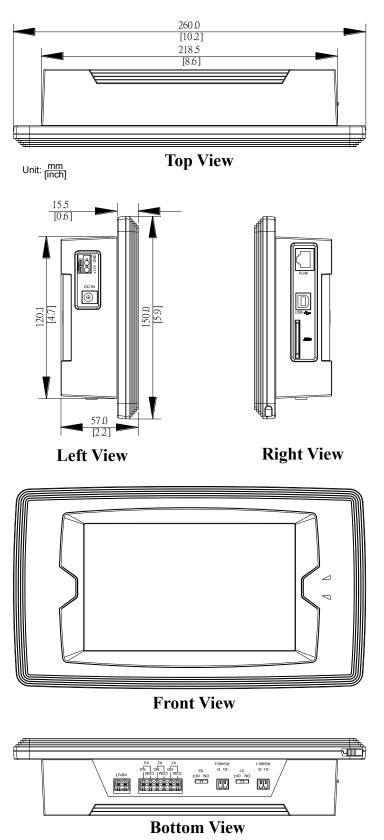
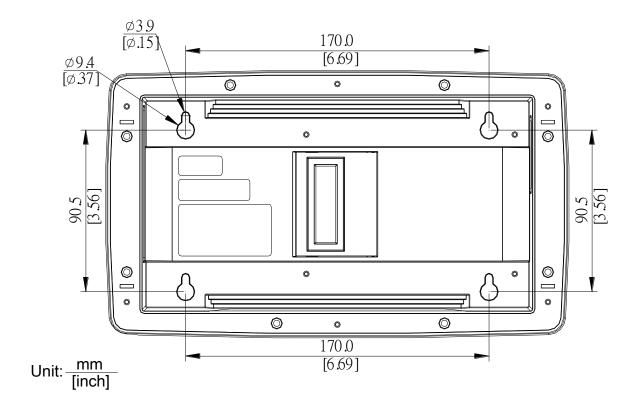


Figure 2-23 LCD Touch Screen Control Panel Dimensions Diagram





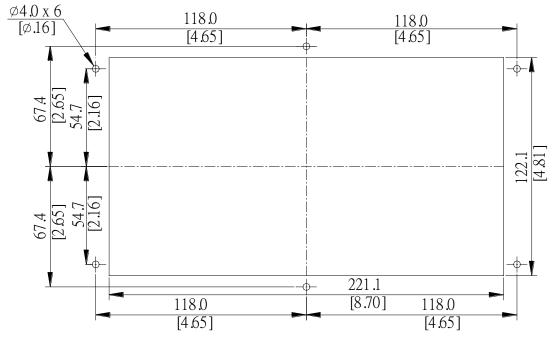


Figure 2-24 LCD Touch Screen Control Panel Fixation Holes



2-3. Power Module (PM)

The PM is designed to compensate harmonic currents and reactive power. This section introduces the key features of PM.

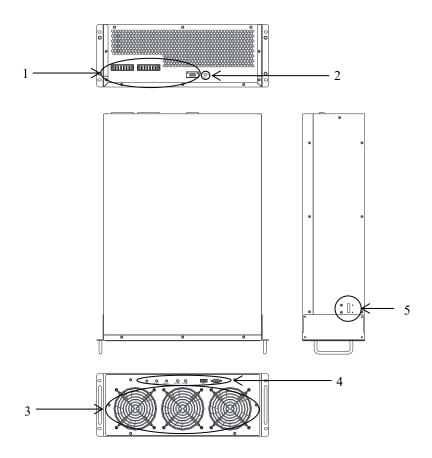


Figure 2-25 Power Module External Interfaces

- 1. Hot Swappable Connector
- 2. Communication Setting
- 3. Cooling Fan

- 4. User Interface
- 5. Micro Switch

2-3-1. Hot Swappable Connector

The hot swappable connector is equipped with the PM rail kit to use, and the function is specified in section 2-1-1.

2-3-2. Communication Setting

The communication setting default is OFF. If the communication is not stable, refer to section 2-1-2.



2-3-3. Cooling Fan

The purpose of the cooling fan is to expel the heat generated from PM. To prevent PM from overheating make sure there are no obstacles blocking the ventilation openings.

2-3-4. User Interface

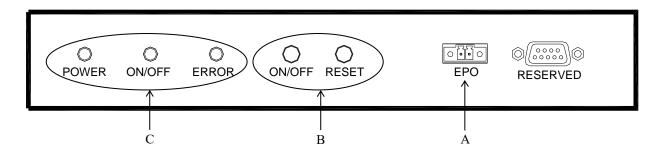


Figure 2-26 User Interface

A. EPO

- C. Stats Indicators
- B. ON/OFF and RESET Keys

A. EPO

PM comes with an EPO switch, which allows you to turn off PM in an emergency. Please refer to section 2-1-4 for detail description.

B. ON/OFF and RESET Keys

The keys on the user interface are described in Table 2-6.

Table 2-6 Description of the Keys on the User Interface

Button	Description	
ON/OFF	Press this key for two seconds to turn on or off the Power Module.	
RESET	Press this key to reset alarm when the Power Module occurs alarm.	





C. Stats Indicators

The stats indicators on the user interface are described in Table 2-7.

Table 2-7 Status Indicators on the User Interface

indicator	Color	Description
POWER	Yellow	Indicates that the control logic circuits of the Power Module are energized.
ON/OFF	Green	Indicates that the filter is providing compensating current to the load. This indictor light will switch off when the filter is shut down. When it flashes slowly(0.5s), the Power Module is ready and wait for the command of the Control Module; when it flashes fast(0.125s), the Power Module is ready to turn on.
ERROR	Red	Indicates that there are some external abnormal conditions or internal abnormal breakdown. The filter should stop providing compensating current. When it flashes slowly(0.5s), the micro switch of the Power Module is closed or EPO is activated, and the Power Module is shut down.

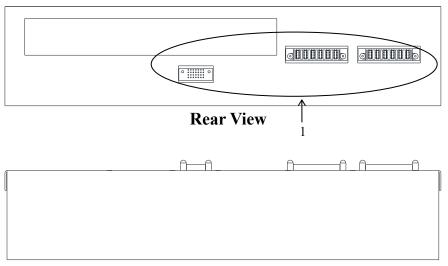
^{#1} When the three indicators are flashing, the operation mode is error.

2-3-5. Micro Switch

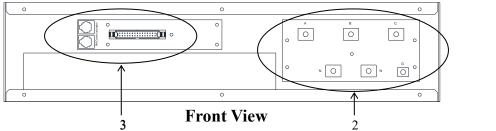
The micro switch is designed at the module, and the function is specified in section 2-1-3.



2-4. Power Module Rail Kit



Top View



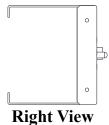


Figure 2-27 Power Module Rail Kit

- 1. Hot Swappable Connector
- 3. Control Signal Connectors

2. Input Power Terminal

2-4-1. Hot Swappable Connector

The hot swappable connector is to connect the PM, and is specified in section 2-1-

1.



2-4-2. Input Power Terminal

L1: Phase 1 L2: Phase 2

L3: Phase 3

N: Neutral

G: Ground

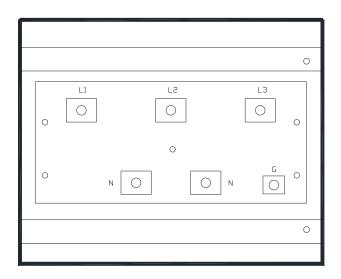


Figure 2-28 Input Power Terminal of the Power Module

2-4-3. Control Signal Connectors

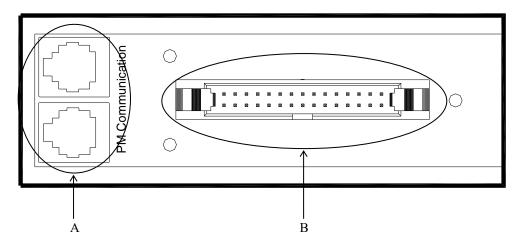


Figure 2-29 Control Signal Connectors

A. Communication ports

B. Control Signal Connectors

A. Communication Ports

The communication ports are to connect to CM or PM, and are specified in section 2-2-3.

B. Control Signal Connectors

The terminal is to connect to CM, and is specified in section 2-2-3.



2-5. Rack Cabinet

There are two types of the rack cabinet available for installing Enersine Power Module and Control Module. Figure 2-30 &2-31 are for 3P3W system, showing external interfaces of 1500mm and 1950mm height cabinets; figure 2-32 &2-33 are for 3P4W system, showing external interfaces of 1500mm and 1950mm height cabinets. 1500mm height cabinet is for installing up to 4 PMs, and 1950mm height cabinet is for installing up to 6 PMs.

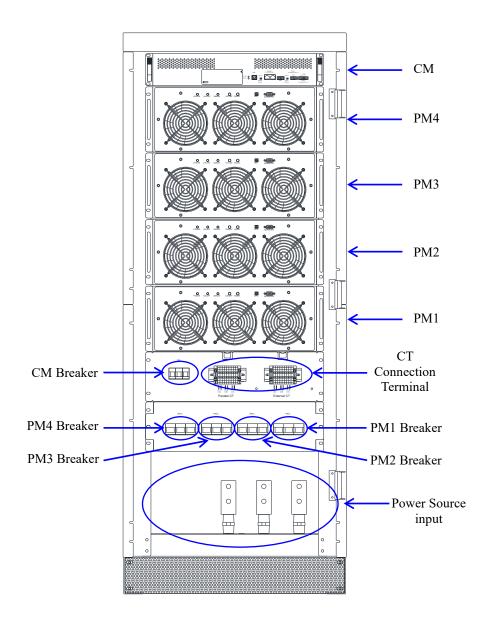


Figure 2-30 3P3W 1500mm Height Cabinet External Interface Illustration.





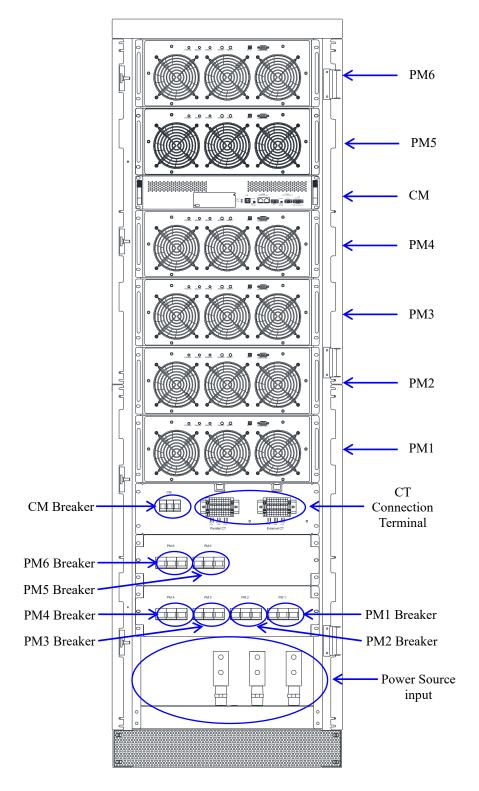


Figure 2-31 3P3W 1950mm Height Cabinet External Interface Illustration.





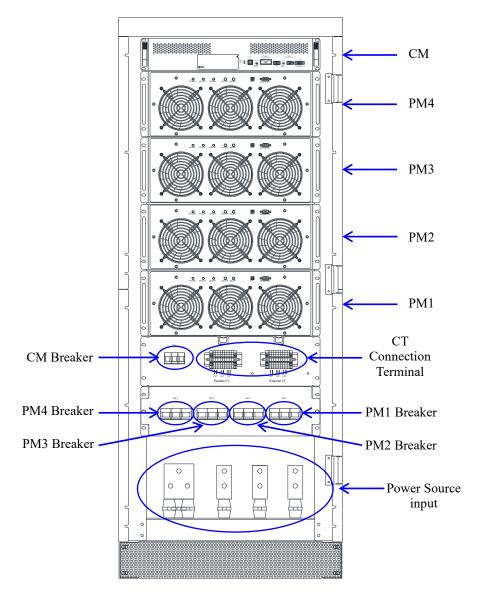


Figure 2-32 3P4W 1500mm Height Cabinet External Interface Illustration.



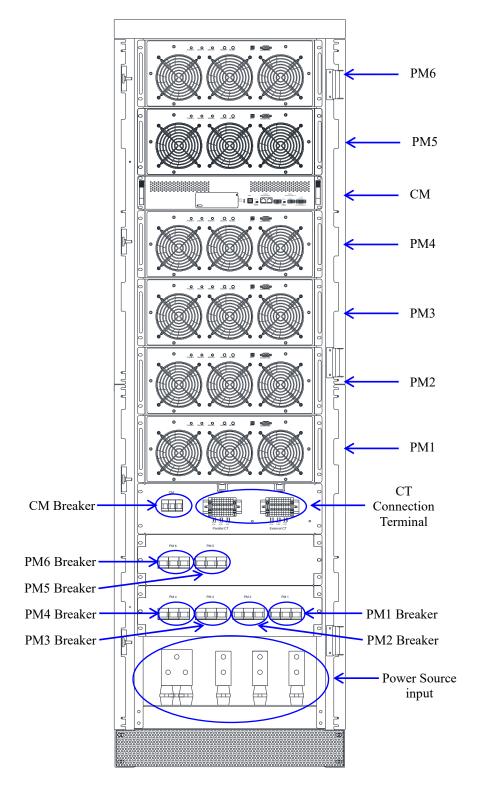
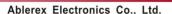


Figure 2-33 3P4W 1950mm Height Cabinet External Interface Illustration.





2-5-1. Input Power Connecting Bar

Figure 2-34 and 2-35 shows the position of 3P3W and 3P4W cabinet input power connecting bar and please refer to section 4-4-2 for choose the suitable power cable size.

L1 L2 L3

L1: Phase 1 L2: Phase 2 L3: Phase 3

G:Ground

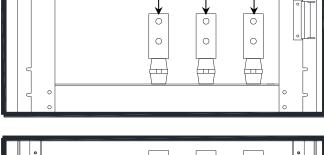
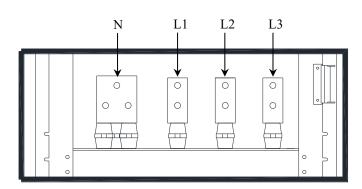




Figure 2-34 3P3W Cabinet Input Power Connecting Bar

N: Neutral L1: Phase 1 L2: Phase 2 L3: Phase 3 G:Ground



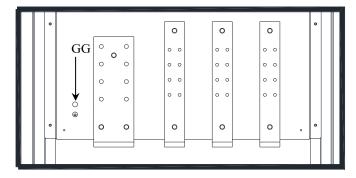


Figure 2-35 3P4W Cabinet Input Power Connecting Bar



2-5-2. CT Connection Terminal

The CT connection terminal is shown in Figure 2-36. Please refer to chapter 4 for detail description.

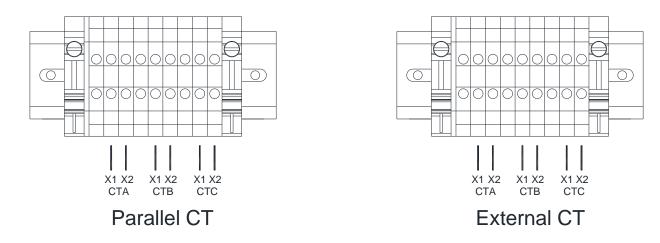


Figure 2-36 CT Connection Terminal

2-5-3. Breaker

The MCCBs (Mould Case Circuit Breaker) provide for each CM and PM and the position is shown as Figure 2-30 to Figure 2-33.



3. LCD Touch Screen Operation

Figure 3-1 is a block diagram of the functions provided by the LCD Touch Screen. The detail descriptions of each function please refer to below section.

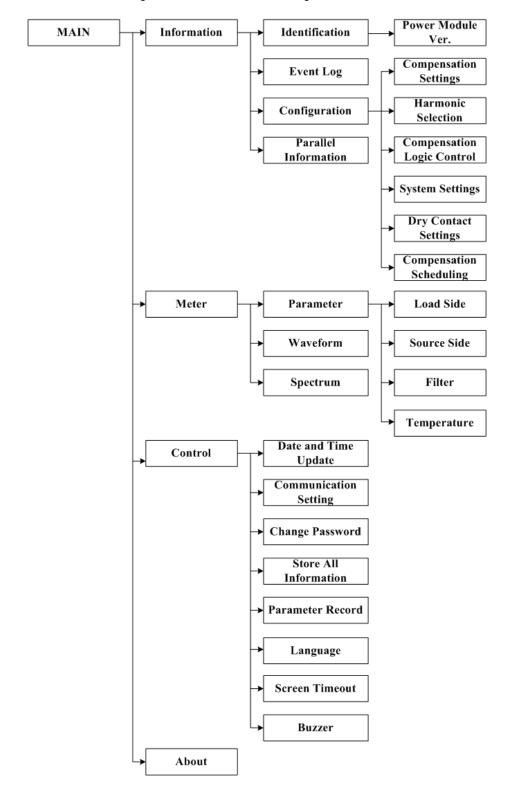
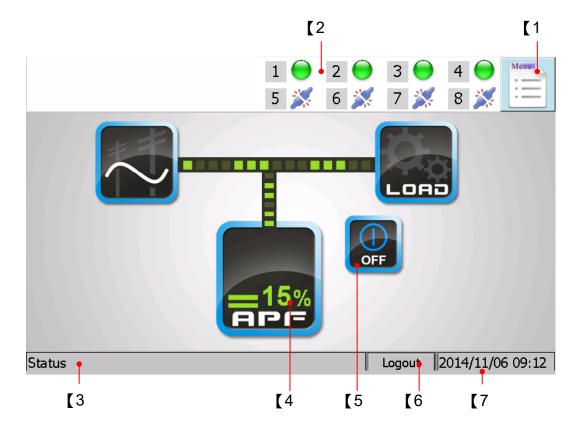


Figure 3-1 LCD Touch Screen Functions, Block Diagram



3-1. Main Screen



- [1] Function Menu
- [2] The status of each filter. The LCD Touch Screen Control Panel can monitor and control up to 8 CMs.

1/2/3/4/5/6/7/8: Number of the filter unit.

- : The filter is connected.
- : The filter is disconnected.
- : The filter is running and providing compensating current.
- : The filter is full correcting.
- : There are some external abnormal conditions or internal breakdown.
- [3] Status Box : Display the newest status of the filter.
- [4] Load Rate
- [5] Control Button
 - : To turn the filter on.



: To turn the filter off.

: To silence the alarm.

: To clear the fault status.

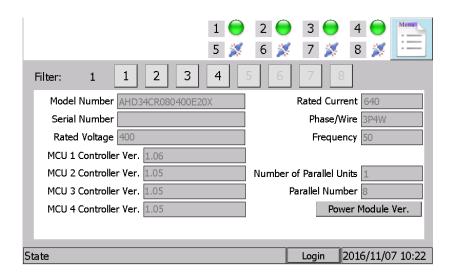
[6] Login/Logout Button:

[7] Current Date and Time

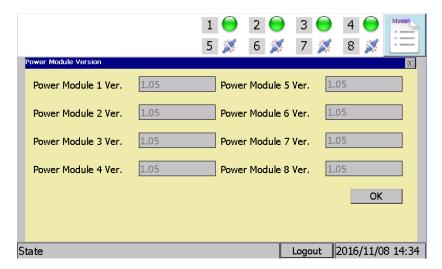
3-2. Information

3-2-1. Identification

- 1) Press "Menu"→"Information"→"Identification" to enter Identification screen.
- 2) Choose the filter number by press icon $1 \sim 8$ and then you will see the desired filter information.



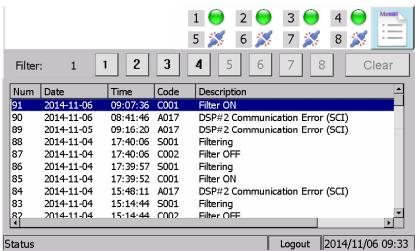
3) Click the Power Module Ver. in the **Identification** page and see the firmware version of each Power Module.





3-2-2. Event Log

1) Press "Menu" → "Information" → "Event Log" to enter Event Log screen. Choose the filter number by press icon 1 ~ 8 and then you will see the desired filter event log recorders. Each filter can record up to 500 events log records. Old data is deleted to to make room for new in FIFO (first in, first out) orde.

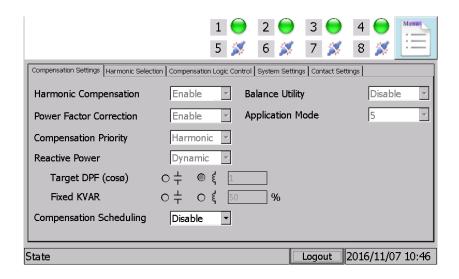


3-2-3. Configuration

- 1) Press "Menu"→ "Information" → "Configuration" to enter Configuration screen.
- 2) Configuration screen offers five informations.

 If you need to change any setting expect Contact Settings, you must consult your local authorized service agent.

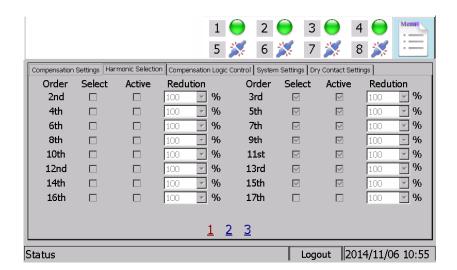
3-2-3-1. Compensation Settings



Compensation Setting Details:

Harmonic Compensation	Shows whether Harmonic Compensation is enabled or disabled.		
Power Factor Correction	Shows whether Power Factor Correction is enabled or disabled.		
Compensation Priority	Shows which setting has priority, Harmonic Compensation or Power Factor Correction.		
Reactive Power	Shows whether the reactive power compensation mode is Target DPF or Fixed KVAR when Power Factor Correction is enabled.		
Target DPF (cosΦ)	Shows the Target DPF setting.		
Fixed KVAR	Shows the Fixed KVAR setting.		
Compensation Scheduling	Shows whether Compensation Scheduling is enabled or disabled. Please refer to Chapter 3-2-3-6.		
Balance Utility	When 3-Phase current of the load is unbalanced and Balance Utility is enabled the filter will compensate the system current to balance.		
Application Mode	The filter computes several control parameters for different load types to obtain the best performance. O For single-phase rectifier 1 For 3P3W, 6-pulse rectifier 2 For 3P3W, 6-pulse and single-phase rectifiers 3 For 3P3W, 6-pulse rectifier with even-order harmonic 4 For single-phase rectifier with even-order harmonic 5 For all load types (default) 6 User define		

3-2-3-2. Harmonic Selection



Order: Harmonic order

Select: The selected harmonic order

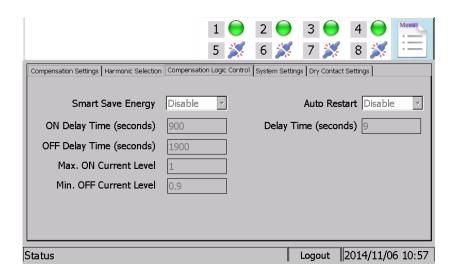
Active: The active harmonic order

Reduction: The reduction ratio for the specific order

1 2 3: Show next page information



3-2-3-3. Compensation Logic Control



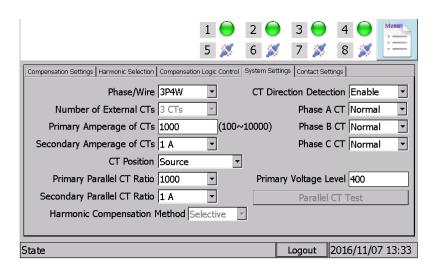
Compensation Logic Control details:

Smart	Smart Save Energy	When this function is enabled the filter will start up and shut down automatically according to the load current level. When the load current is less than Min. OFF Current Level for OFF Delay Time the filter will shut down automatically until the load current is greater than Max. ON Current Level for ON Delay Time.		
Save	ON Delay Time	Shows The delay time for automatic start-up		
Energy	OFF Delay Time	Shows The delay time for automatic shutdown		
	Max. ON Current Level	Shows The current level for automatic start-up		
	Min. OFF Current Level	Shows The current level for automatic shutdown		
Auto Restart	Auto Restart	When this function is enabled the filter is allowed to automatically restart when some abnormal conditions return to normal. Such abnormal conditions include system voltage abnormal, frequency error, etc.		
	Delay Time	Shows The delay time for automatic restart		





3-2-3-4. System Settings

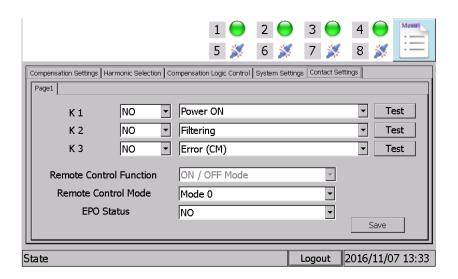


System Settings Details:

Phase/Wire	Shows 3P3W or 3P4W according to the power system that the filter is connected to. If the system is 3P3W then the neutral line does not need to be connected.		
Number of External CTs	Shows 2 or 3 as the number of external CTs that are installed on the Source/Load side. If the system is 3P4W then 3 CTs are needed.		
Primary Amperage of CTs	Shows the primary current rating of the External CTs.		
Secondary Amperage of CTs	Shows the Secondary current rating of the External CTs.		
CT Position	Shows the location where External CTs are installed.		
Primary Parallel CT Ratio	Shows the primary current rating of the Parallel CTs.		
Secondary Parallel CT Ratio	Shows the Secondary current rating of the Parallel CTs.		
Harmonic Compensation Method	Shows the compensation method. (Selective or Global)		
CT Direction Detection	When this function is enabled the filter will diagnose the polarity of External CTs. When the polarity is incorrect the filter will alarm and cannot be started up.		
Phase A CT	When the polarity of an External CT is incorrect, reversing		
Phase B CT	the CT's polarity here eliminates the need to reconnect the CT wires.		
Phase C CT			
Primary Voltage Level	The filter allows you to apply different voltage levels from an external transformer installed at the input side of the filter. When an external transformer is used the voltage level should be set to the primary voltage of the transformer.		
Parallel CT Test	Click the parallel CT test icon to test the parallel CT; if any setting change is needed, please contact your local authorized service agent.		



3-2-3-5. Contact Settings



K1 / K2 / K3	This is the status of each dry contact; the definition of each dry contact is shown in table 3-1. There are total 23 events and status to be chosen. Dry contacts can be chosen as either NO(Normal Open) or NC(Normal		
	Close). The default definitions of dry contacts are		
	shown in table 2-4.		
Remote Control Function	Display the status of external input dry contact,		
Remote Control I unction	ON/OFF Mode or Time Compensation Mode.		
Remote Control Mode	Display the mode of external input dry contact. Please		
Remote Control Mode	refer to Chapter 2-2-4-1.		
EPO Status	Display the status (NO/NC) of external power		
	emergency off (EPO).		

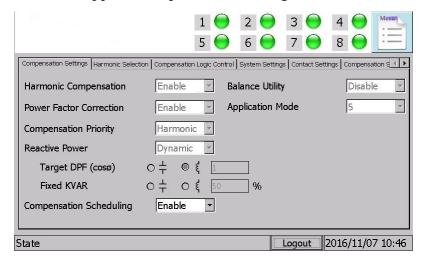
Table 3-1 Event List

Item	Event	Item	Event
1	Power ON	2	Filtering
3	Full Correcting	4	Error(CM)
5	CT Installation Error	6	System Voltage Abnormal
7	Control Board Abnormal (CM)	8	Control Board Abnormal (PM)
9	Memory Error (LED Panel)	10	Communication Error (CM)
11	DC Bus Abnormal	12	DC Bus Over Voltage
13	DC Bus Under Voltage	14	Over Temperature
15	Fan Fault	16	Over Current
17	Inverter Error	18	High Frequency Resonance
19	MC Tripped	20	Main Fuse Blown
21	Control Cable Error	22	Micro Switch unclosed
23	Operation Mode Setting Error	24	Error(PM)

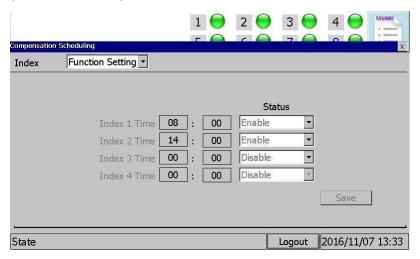


3-2-3-6. Compensation Scheduling

1) When the Compensation Scheduling is Enable in Compensation Settings page, there will appear Compensation Settings menu.

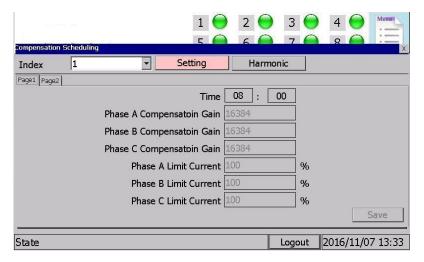


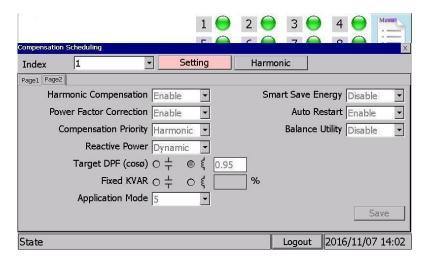
2) Click Compensation Settings menu and go into Compensation Settings page. Click Function Settings and then can see Index time and the status(Enable/Disable).





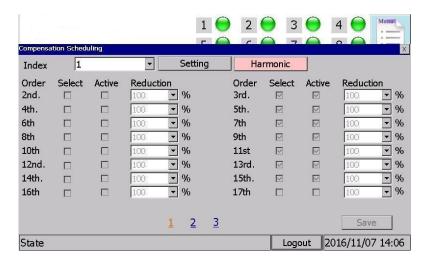
3) Select Index 1~4 and click Setting icon, and then can see compensation settings of each Index.







4) Click Harmonic icon, and then can see harmonic order settings of each Index.



Order : Harmonic order

Selection: Selected harmonic order

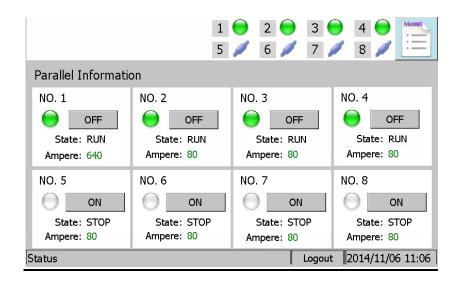
Active : Harmonic order that is being compensated

Reduction: Harmonic reduction ratio

1 2 3 : Select to page 1,2,3

3-2-4. Parallel Information

1) Press "Menu" → "Information" → "Parallel Information" to enter Parallel Information screen.



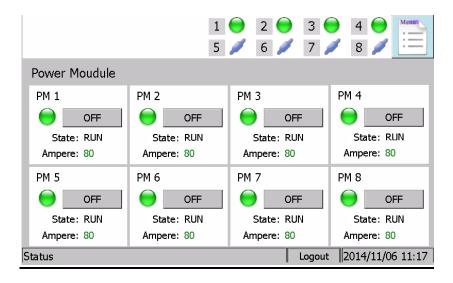
No. #: The number of the parallel filter

ON/OFF button: To turn-on/turn-off the filter

State: The state of the filter

Ampere: The current rating of the filter

2) Press "NO.1" to enter Power Module screen.



PM. (Power Module): The number of the Power Module



ON/OFF: To turn-on/turn-off the Power Module

State: The state of the Power Module

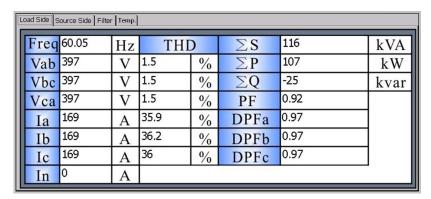
Ampere (Current Rated): The current rating of the Power Module

No. 192321852061004

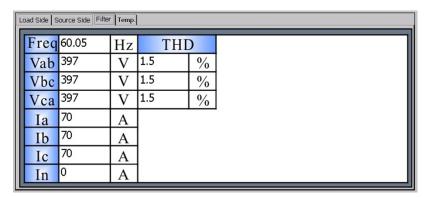
3-3. **Meter**

3-3-1. Parameter

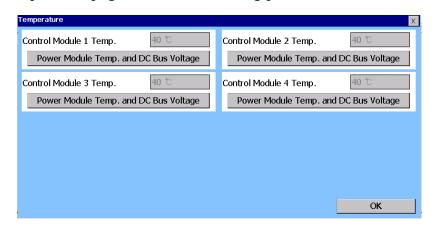
- 1) Press "Menu"→ "Meter" → "Parameter" to enter Parameter screen.
- 2) On Load Side and Source Side pages show the following parameters.



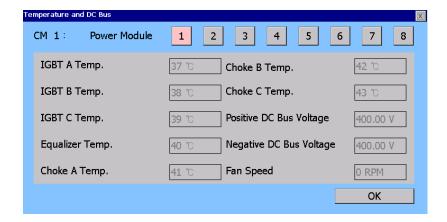
3) On Filter page show the following parameters.



4) On Temperature page show the following parameters.

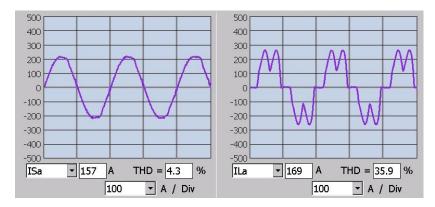






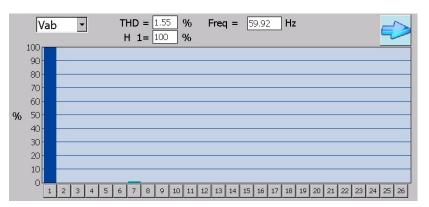
3-3-2. Waveform

1) Press "Menu" → "Meter" → "Waveform" to enter Waveform screen.



3-3-3. Spectrum

1) Press "Menu" → "Meter" → "Spectrum" to enter Spectrum screen.



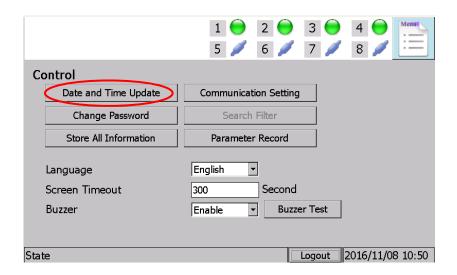
: Show next page information

3-4. Control

Press "Menu" → "Control" to enter Control screen.

3-4-1. Date and Time Update

Press "Date and Time Update" to set the system date and time.



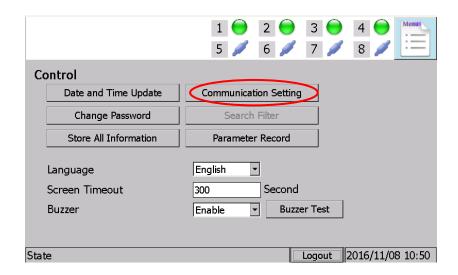


Note: The current date and time will be lost and reset to the initial conditions (2000-00-00 00:00:00) when the filter is disconnected from the power utility for 168 hours (7 days). This change will not affect the stored parameters in the control panel.



3-4-2. Communication Setting

Press "Communication Setting" to enter Communication screen.



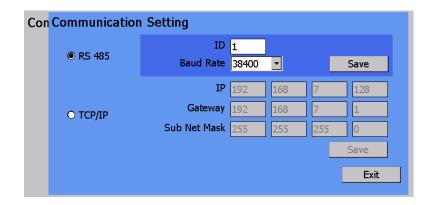
There are two kind of communication ports can be chosen. If RS-485 is choosen, please set ID and Baud Rate.

ID: 1~255

Baud Rate: 2,400~57,600 bps

If TCP/IP is used, please set IP, Gateway and Subnet Mask.

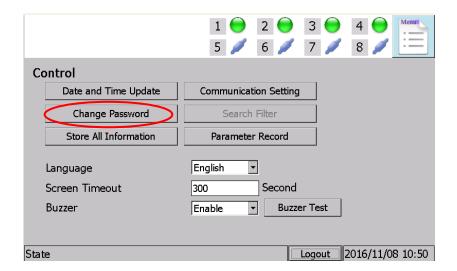
Note: After the TCP/IP communication setting is completed, the panel must be restart and then the setting will be writen in.



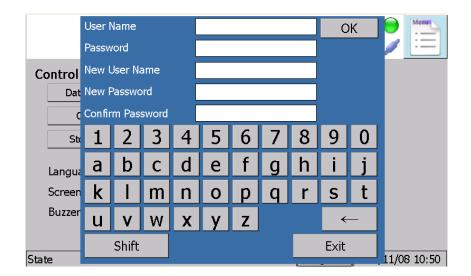


3-4-3. Change Password

Press "Change Password" to enter Change Password screen.



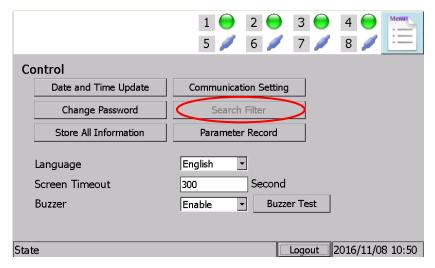
Please fill in the blanks below and then press "OK" for changes your username and password immediately.





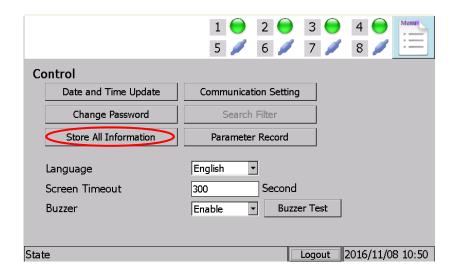
3-4-4. Search Filter

Press "Search Filter" to find out and connect the filter units. If you want to add or remove the filter, please consult your local authorized service agent for help.



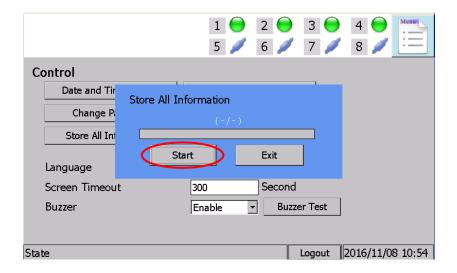
3-4-5. Store All Information

1) Store currently information to the SD card, including all settings, power parameter, waveform, and spectrum.

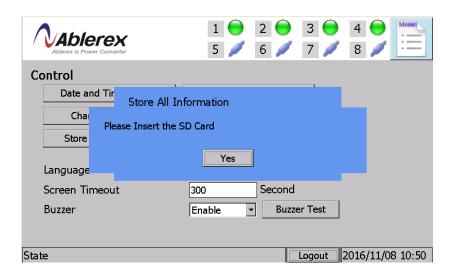




2) Click Start icon to start storing. After the storing is complete, you can read the information by inserting the SD card to a computer.



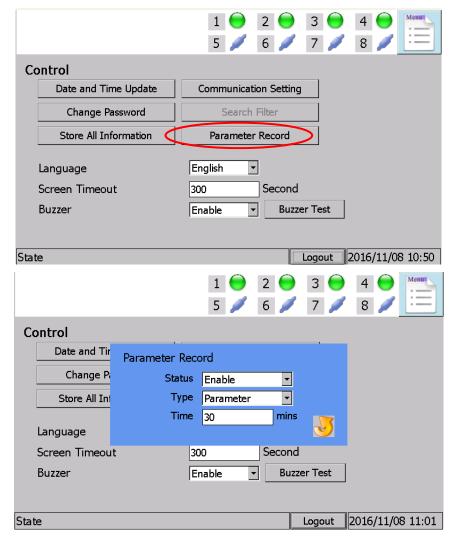
3) When the SD card is abnormal or no SD card is inside, below message will appear.



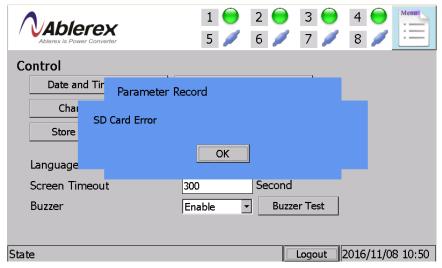


3-4-6. Parameter Record

1) It's able to setup the schedule to store the power parameter and waveform of the filter to the SD card.



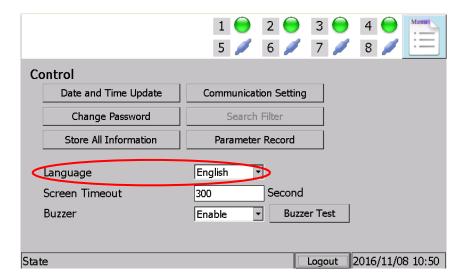
2) When the SD card is abnormal or no SD card is inside, below message will appear.





3-4-7. Language

Select the language that you would like to use.

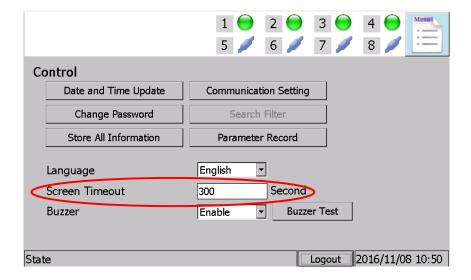


3-4-8. Screen Timeout

After a period of inactivity, the screen turns off to conserve power. You can set the idle time before the screen turns off.

The time setting range from 60 to 3600 seconds.

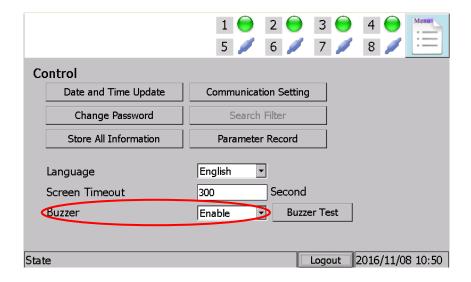
This function will be disabled while set to "0".





3-4-9. Buzzer

To enable or disable the buzzer.





4. Installation and Wiring

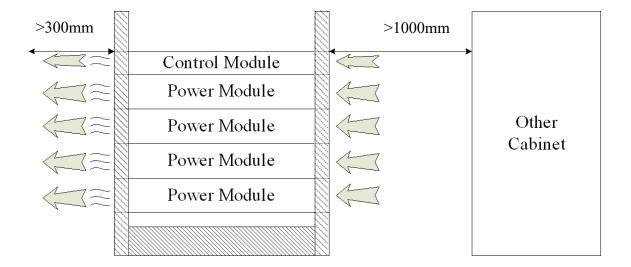
4-1. <u>Installation Environment</u>

- 1. Because the **Enersine** is an electronic control device, its installation environment can affect its operational reliability and lifetime. The filter is equipped with cooling fans to reduce the heat generated during operation. Therefore, do not block the ventilation openings during installation.
- 2. Do not install the filter in an environment which is overly dusty, hot, humid, corrosive, or vibrating. It is strongly recommended that you install the filter in a clean and dust-free room with controlled temperature at 15-25 °C.

4-2. General Requirement for Ventilation and Maintenance

During installation ensure that the following conditions are met.

- 1. Keep at least 300 mm of free space around the filter to make sure the air flow around the filter is not blocked, as illustrated below.
- 2. Keep at least 1,000 mm of free space in front of the filter for future maintenance purposes.



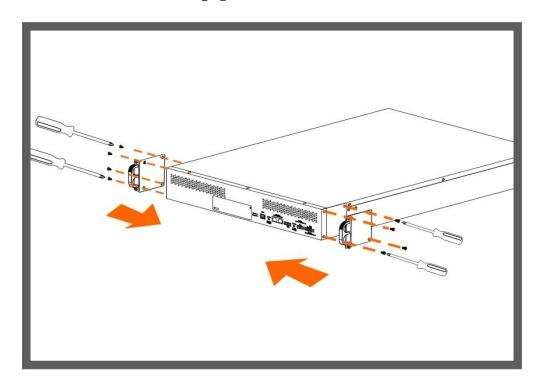


4-3. **Installation**

Step1: Install the handgrips of the Control Module.

Installation list: [1] Handgrips of the Control Module × 2

[2] M4 6mm flat screw \times 8

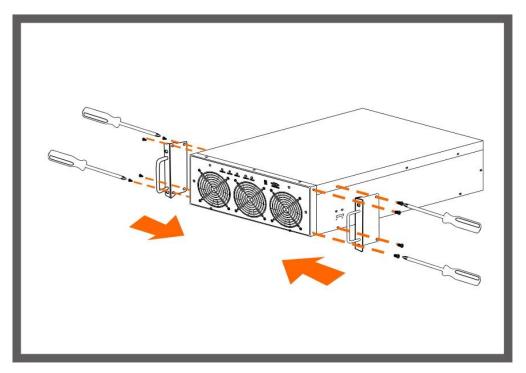


Step2: Install the handgrips of the Power Module.

Installation list: [1] Handgrips of the Power Module \times 2

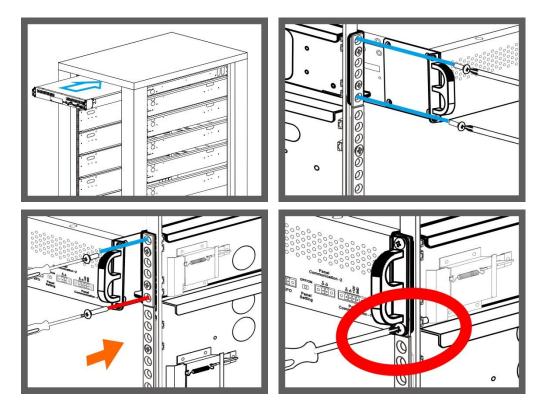
[2] M4 6mm flat screw \times 8





Step3: Install the Control Module into the cabinet.

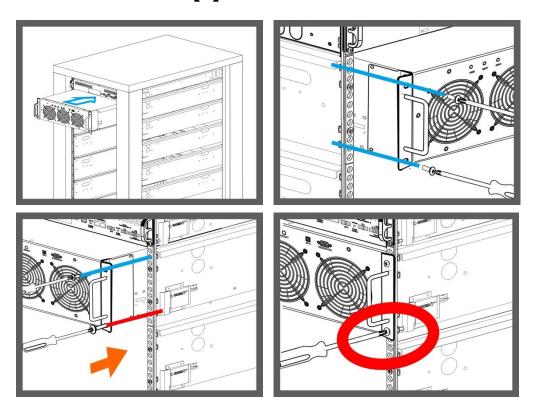
Installation list: [1] M5 20mm truss screws \times 4



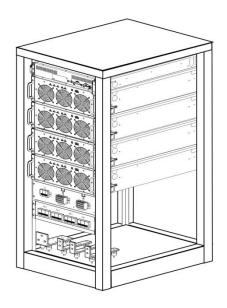
Step4: Install the Power Module into the cabinet No. 192321852061007



Installation list: [1] M5 20mm truss screws \times 4



Step5: Install all Power Modules in the cabinet.



1500mm height cabinet is available for 4 Power Module as the maximum. 1950mm height cabinet is available for 6 Power Module as the maximum.

Step6: LED or LCD control panel wiring installation, refer to section 2-1-4 for specified guideline.



Installation list: [1] panel communication cable × 1

Step7: External CTs and parallel CTs installation, refer to section 4-4-1 for specified guideline.

Step8: Power cables installation, refer to section 4-4-2 for choose the suitable power cable size. If the system is 3P3W then the neutral cable does not need to be connected.

Installation list: [1] Power cables \times 3

[2] Neutral cable × 1

[3] Ground cable \times 1



4-4. Wiring and Cables

4-4-1. CT Wiring

The **Enersine** can be used with 3-phase/3-wire or 3-phase/4-wire systems. A set of external CTs is needed for detect the load current. 3 Parallel CTs are required to install for measure the total output current of the filters when several filters operate in parallel

In 1500mm or 1950mm height cabinet, the CT Connectors of the Control Module rail kit is connected to the CT connection terminal of the cabinet. Users only need to setup the wiring between the CT connection terminal of the cabinet and the CT. For proper cabling position please refer to section 2-5-2.

Table 4-1 Recommended CT Cable Size

	Recommended	Terminal Block	Recommended
	Minimum Cable Size	Specification	Maximum Length
CT Cable	0.5mm ²	Hard-wire, 4mm ²	30m

Table 4-2 Recommended CT Specification

	External CT	Parallel CT		
Accuracy	Class 1.0 or better			
CT Ratio	Primary 100~10,000A	1000/1A, 2000/1A,		
	Secondary 1A /5A	3000/1A, 4000/1A		

To avoid the possibility of interference with the CT output signal, do not place power cables and the CT twisted-pair signal cable in the same tray or conduit. If both power and signal cables need to be in the same tray or conduit, ensure that proper partitions are in place to provide isolation between them.

4-4-1-1. External CT Installation

The external CTs can be installed on the source side or on the load side as indicated in Figures 4-1 to 4-4. When used in a 3-phase/3-wire system, the connections can be made as in Figure 4-1 to 4-4. When used in a 3-phase/4-wire system, external CTs can be connected as in Figure 4-3 and Figure 4-4.

We recommend installing the external CTs on the source side, and we recommend using three CTs for the best performance. If the external CTs must be installed on the load side please contact your local authorized service agent.

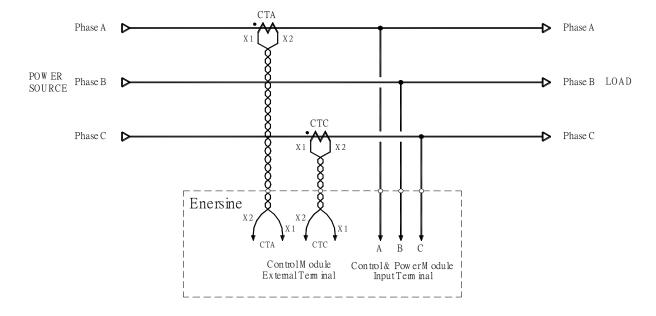


Figure 4-1 Two External CTs Installed at Source Side



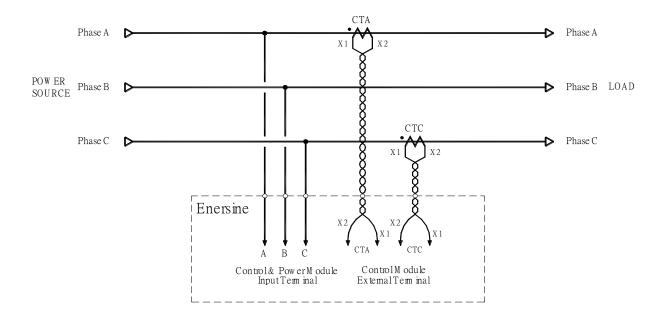


Figure 4-2 Two External CTs Installed at Load Side

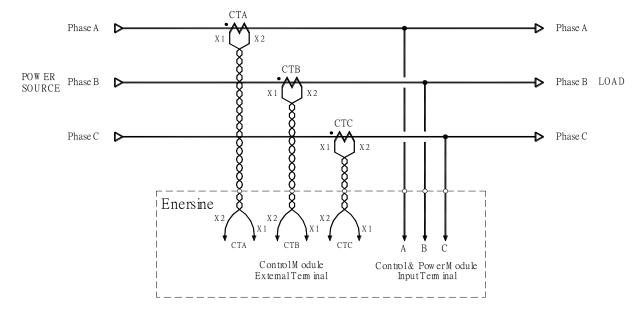


Figure 4-3 Three External CTs Installed at Source Side



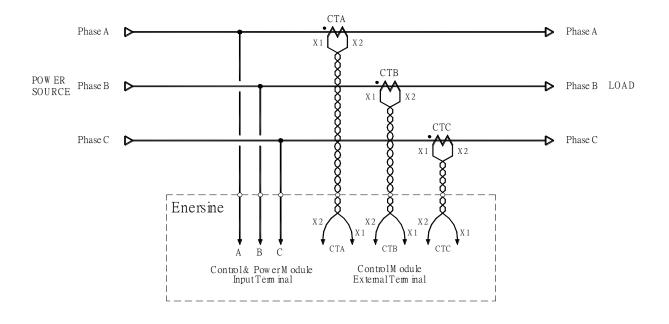


Figure 4-4 Three External CTs Installed at Load Side

When CMs are installed in parallel, the RJ11 cables must be connected according to section 2-1-4. In addition, the wiring of the external CTs is different from the standalone unit. Each CT's output signals must be connected to the External terminal block of the cabinets in series as shown in Figure 4-5.

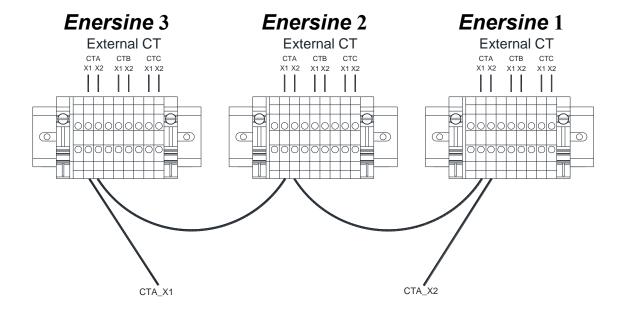
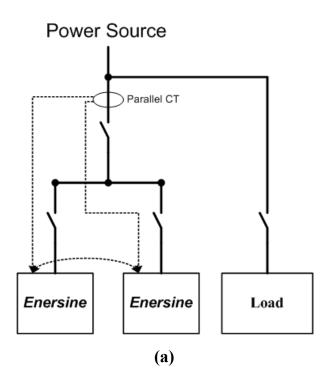


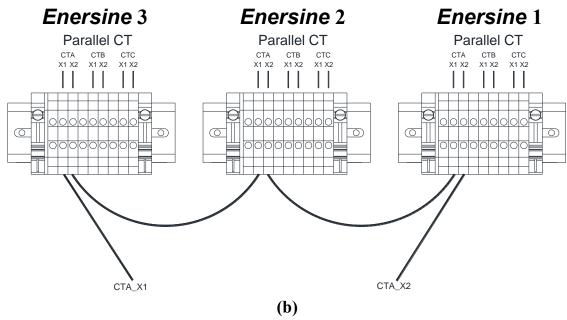
Figure 4-5 External CTs Connection for Parallel



4-4-1-2. Parallel CT Installation

Three parallel CTs must be installed at the total output of the *Enersine* filters when the *Enersine* filters operate in parallel. Refer to Figure 2-10 for parallel CT connections







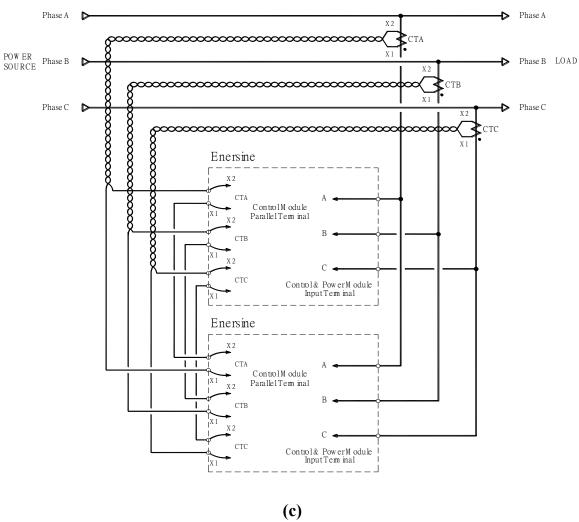


Figure 4-6 Parallel CTs Installation and Connections

4-4-2. Wiring specifications

With different units installed in a cabinet, the rated current is also different. Table 4-3 shows the recommended cable capacity corresponding to the rated current

Table 4-3 Recommended Power Cable Size of the Cabinet

Current		Recommended Minimum Cable Size		nr of Terminal Block	Recommended	
Rating		[mm2]	AWG	parallel cables	Specification	Maximum Length
60A	Power Cables A, B, C	16	6	1	Fastening with screw, M10	20m
	Neutral Cable	50	1/0	1	Fastening with screw, M10	20m
80A	Power Cables A, B, C	20	4	1	Fastening with screw, M10	20m
	Neutral Cable	85	3/0	1	Fastening with screw, M10	20m
100 4	Power Cables A, B, C	22	4	1	Fastening with screw, M10	20m
100A	Neutral Cable	100	4/0	1	Fastening with screw, M10	20m
	Power Cables A, B, C	40	1	1	Fastening with screw, M10	20m
120A	Neutral Cable	175	350MCM	1	Fastening with screw, M10	20m
		50	1/0	2	Fastening with screw, M10	20m
	Power Cables A, B, C	65	2/0	1	Fastening with screw, M10	20m
160A	Neutral Cable	300	600MCM	1	Fastening with screw, M10	20m
		85	3/0	2	Fastening with screw, M10	20m
	Power Cables A, B, C	75	2/0	1	Fastening with screw, M10	20m
180A	Neutral Cable	350	700MCM	1	Fastening with screw, M10	20m
		100	4/0	2	Fastening with screw, M10	20m
	Power Cables A, B, C	125	250MCM	1	Fastening with screw, M10	20m
240A	Neutral Cable	750	1500MCM	1	Fastening with screw, M10	20m
		175	350MCM	2	Fastening with screw, M10	20m
	Power Cables A, B, C	150	300MCM	1	Fastening with screw, M10	20m
270A	Neutral Cable	1000	2000MCM	1	Fastening with screw, M10	20m
		200	400MCM	2	Fastening with screw, M10	20m
300A	Power Cables A, B, C	175	350MCM	1	Fastening with screw, M10	20m
	Neutral Cable	250	500MCM	2	Fastening with screw, M10	20m
320A	Power Cables A, B, C	200	400MCM	1	Fastening with screw, M10	20m
	Neutral Cable	300	600MCM	2	Fastening with screw, M10	20m
		150	300MCM	3	Fastening with screw, M10	20m



Current Rating			mmended m Cable Size AWG	nr of parallel cables	Terminal Block Specification	Recommended Maximum Length
360A	Power Cables A, B, C	250	500MCM	1	Fastening with screw, M10	20m
	Neutral Cable	350	700MCM	2	Fastening with screw, M10	20m
		175	350MCM	3	Fastening with screw, M10	20m
400A/ 420A	Power Cables A, B, C	300	600MCM	1	Fastening with screw, M10	20m
		85	3/0	2	Fastening with screw, M10	20m
	Neutral Cable	450	900MCM	2	Fastening with screw, M10	20m
		200	400MCM	3	Fastening with screw, M10	20m
450A	Power Cables A, B, C	350	700MCM	1	Fastening with screw, M10	20m
		100	4/0	2	Fastening with screw, M10	20m
	Neutral Cable	600	1200MCM	2	Fastening with screw, M10	20m
		250	500MCM	3	Fastening with screw, M10	20m
400 4	Power Cables A, B, C	450	900MCM	1	Fastening with screw, M10	20m
		125	250MCM	2	Fastening with screw, M10	20m
480A	Neutral Cable	760	1500MCM	2	Fastening with screw, M10	20m
		300	600MCM	3	Fastening with screw, M10	20m
540A	Power Cables A, B, C	500	1000MCM	1	Fastening with screw, M10	20m
		150	300MCM	2	Fastening with screw, M10	20m
	Neutral Cable	1000	2000MCM	2	Fastening with screw, M10	20m
		380	750MCM	3	Fastening with screw, M10	20m



4-5. External Views and Dimensions

Figures 4-7 to 4-8 show the outer dimensions of both the CM and PM.

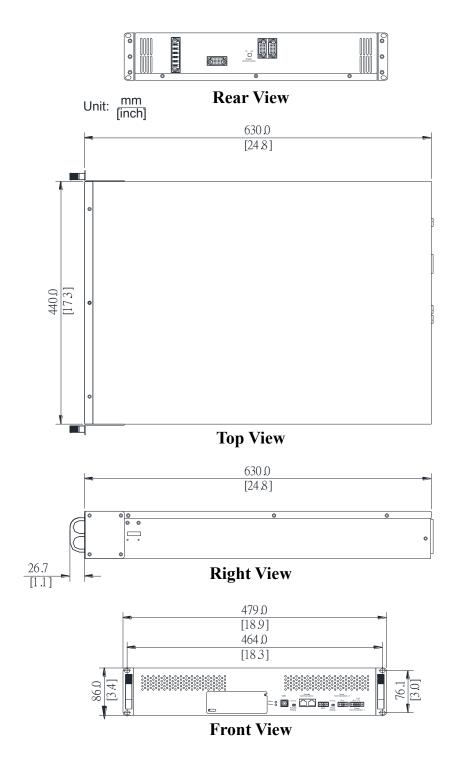


Figure 4-7 Dimensions of the Control Module





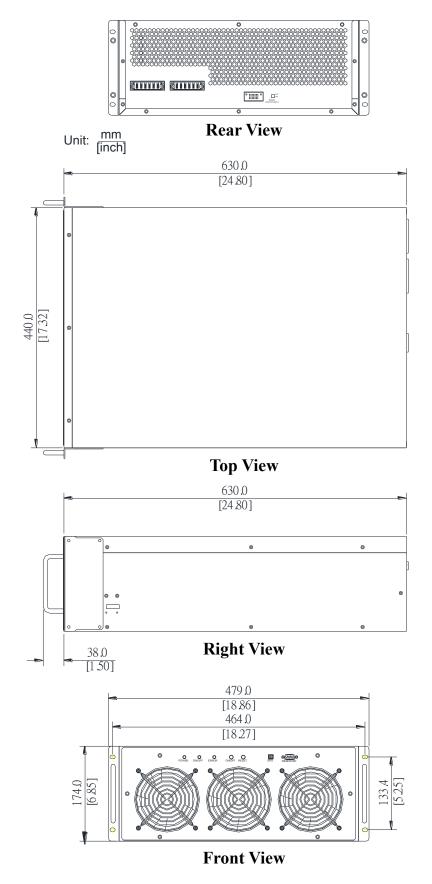
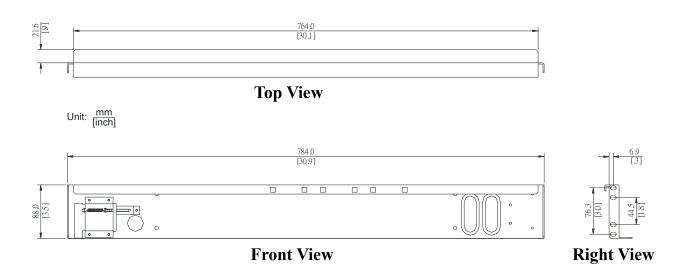


Figure 4-8 Dimensions of the Power Module





Figures 4-9 show the outer dimensions of the Control Module rail kit.



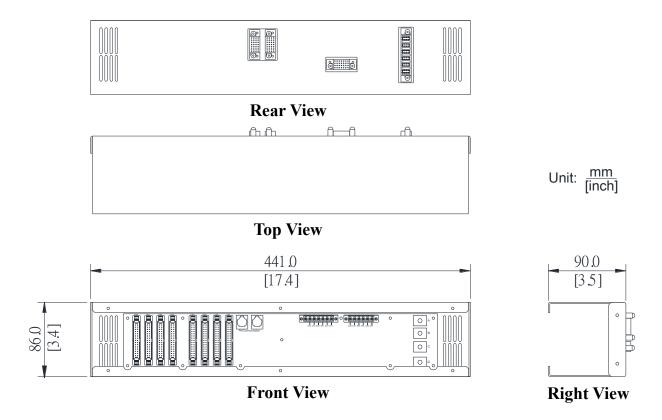


Figure 4-9 Dimensions of the Control Module Rail Kit





Figures 4-10 show the outer dimensions of the Power Module rail kit.

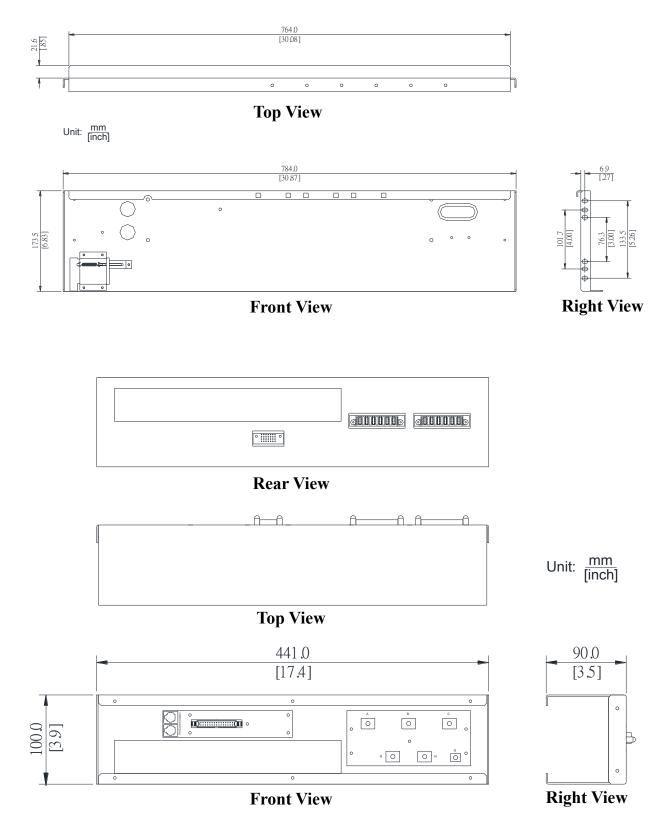


Figure 4-10 Dimensions of the Power Module Rail Kit



Figures 4-11 to 4-12 show the outer dimensions of the 3P3W 1500mm and 1950mm height cabinets.

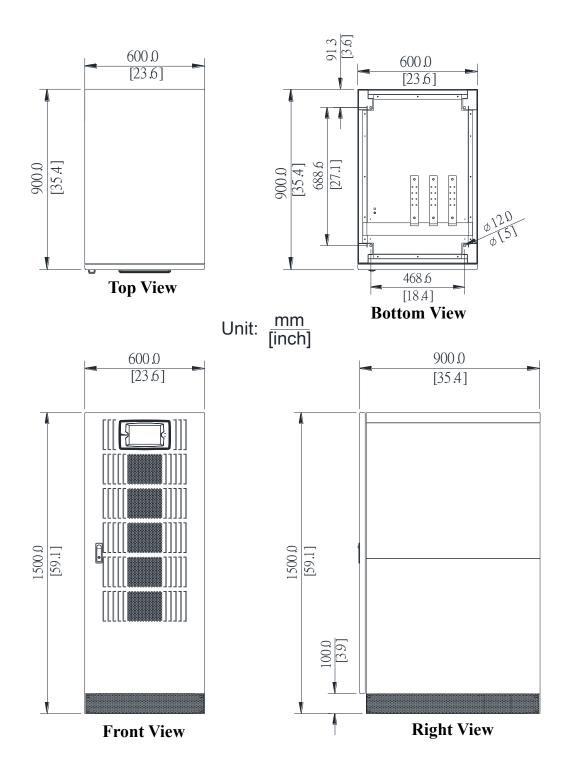


Figure 4-11 Dimensions of the 3P3W 1500mm Height Cabinet





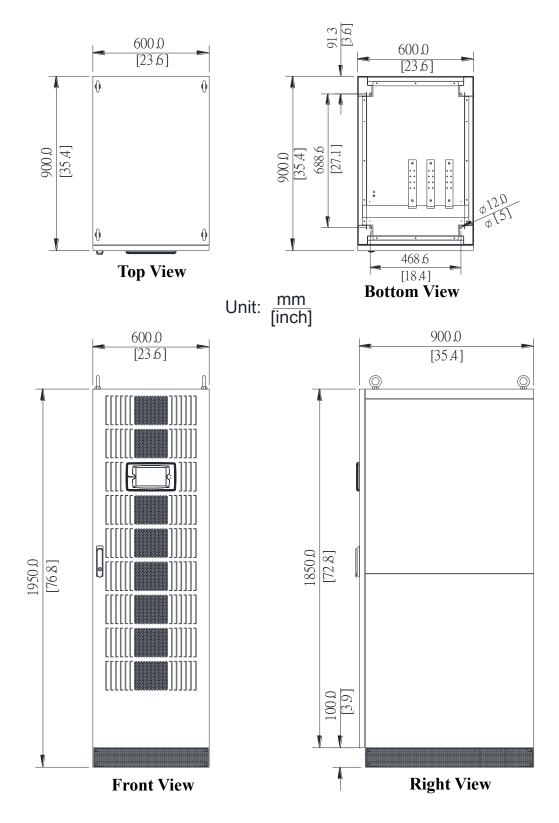


Figure 4-12 Dimensions of the 3P3W 1950mm Height Cabinet



Figures 4-13 to 4-14 show the outer dimensions of the 3P4W 1500mm and 1950mm height cabinets.

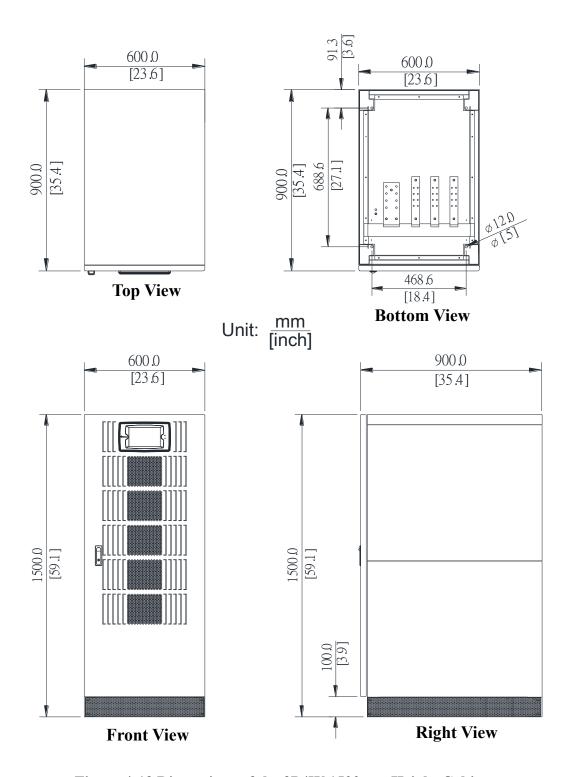


Figure 4-13 Dimensions of the 3P4W 1500mm Height Cabinet





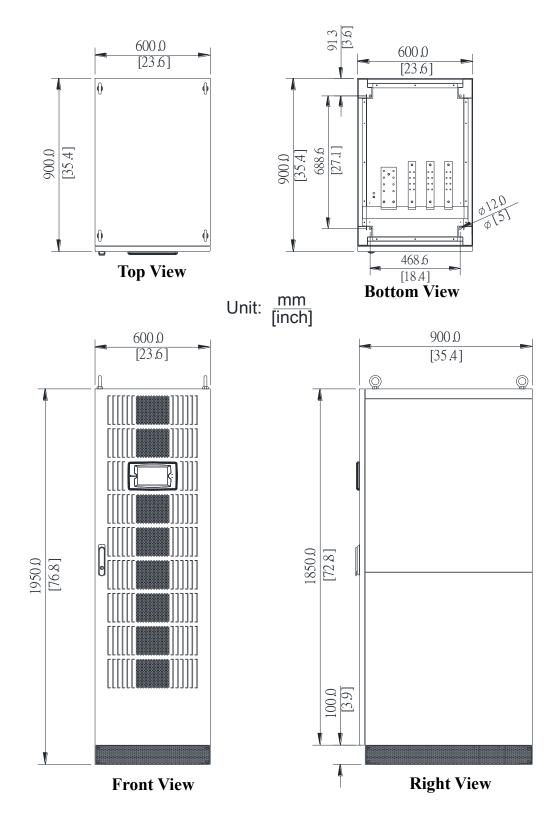


Figure 4-14 Dimensions of the 3P4W 1950mm Height Cabinet